Operating Manual

AMAZONE

ZA-V ZA-V Hydro

ZA-V Easy ZA-V Control

ZA-V Profis ZA-V Tronic

Fertiliser spreader



MG4136 BAG0087.7 09.16 Printed in Germany Please read this operating manual before first commissioning.

Keep it in a safe place for future use.

en





Reading the instruction

Manual and following it should seem to be inconvenient and superfluous as it is not enough to hear from others and to realize that a machine is good, to buy it and to believe that now everything should work by itself. The person in question would not only harm himself but also make the mistake of blaming the machine for possible failures instead of himself. In order to ensure success one should enter the mind of a thing, make himself familiar with every part of the machine and get acquainted with how it's handled. Only in this way could you be satisfied both with the machine and with yourself. This goal is the purpose of this instruction manual. .

Leipzig-Plagwitz 1872. Zug. Lark!



Identification data

Enter the machine identification data here. You will find the identification data on the rating plate.

Machine identification number:

(ten-digit)

Type: ZA-V

Year of manufacture:

Basic weight (kg):

Approved total weight (kg):

Maximum load (kg):

Manufacturer's address

AMAZONEN-WERKE

H. DREYER GmbH & Co. KG

Postfach 51

D-49202 Hasbergen

Tel.: + 49 (0)5405 501-0

E-mail: amazone@amazone.de

Spare part orders

Spare parts lists are freely accessible in the spare parts portal at www.amazone.de.

Please send orders to your AMAZONE dealer.

Formalities of the operating manual

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Foreword

Dear Customer,

You have chosen one of the quality products from the wide product range of AMAZONEN-WERKE, H. DREYER GmbH & Co. KG. We thank you for your confidence in our products.

On receiving the machine, check to see if it was damaged during transport or if parts are missing. Using the delivery note, check that the machine was delivered in full including the ordered special equipment. Damage can only be rectified if problems are signalled immediately!

Before first commissioning, read and understand this operating manual, and particularly the safety information. Only after careful reading will you be able to benefit from the full scope of your newly purchased machine.

Please ensure that all the machine operators have read this operating manual before commissioning the machine.

Should you have any questions or problems, please consult this operating manual or contact your local service partner.

Regular maintenance and timely replacement of worn or damaged parts increases the lifespan of your machine.

User evaluation

Dear Reader,

We update our operating manuals regularly. Your suggestions for improvement help us to create ever more user-friendly manuals.

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1	User Information	8
1.1	Purpose of the document	8
1.2	Locations in the operating manual	8
1.3	Diagrams used	8
2	General safety instructions	9
2.1	Obligations and liability	
2.2	Representation of safety symbols	11
2.3	Organisational measures	12
2.4	Safety and protection equipment	12
2.5	Informal safety measures	12
2.6	User training	
2.7	Safety measures in normal operation	
2.8	Danger from residual energy	
2.9	Maintenance and repair work, fault elimination	14
2.10	Constructive changes	
2.10.1	Spare and wear parts and aids	
2.11	Cleaning and disposal	
2.12	User workstation	
2.13 2.13.1	Warning pictograms and other signs on the machine Positions of warning symbols and other labels	
2.13.1	Positions of warning pictograms and other labels	
2.14	Dangers if the safety information is not observed	
2.15	Safety-conscious working	
2.16	Safety information for users	23
2.16.1	General safety and accident prevention information	
2.16.2 2.16.3	Hydraulic system	
2.16.3 2.16.4	Electrical system	
2.16.5	Fertiliser spreader operation	29
2.16.6	Cleaning, maintenance and repairs	29
3	Loading and unloading	30
4	Product description	31
4.1	Overview of subassemblies	31
4.2	Safety and protection equipment	32
4.3	Equipment versions	32
4.4	Thread pack with machine documentation	32
4.5	Supply lines between the tractor and the machine	32
4.6	Transportation equipment	34
4.7	Intended use	35
4.8	Danger areas and danger points	35
4.9	Rating plate and CE marking	36
4.10	Technical data	37
4.11	Necessary tractor equipment	39
4.12	Noise production data	39
5	Structure and function	40
5.1	Function	40
5.2	Guard and function screens in the hopper (protective device)	41
5.3	Spreading discs with spreading vanes	42
5.4	Agitator	43
5.5	Dosing slider	43

Table of Contents

5.6	Boundary, ditch and side spreading	
5.7	Weighing technology (optional)	45
5.8	PTO shaft	
5.8.1	Coupling the PTO shaft	
5.8.2 5.9	Uncoupling the PTO shaft	
5.9 5.9.1	Hydraulic system connections Coupling the hydraulic hose lines	
5.9.2	Uncoupling the hydraulic hose lines	
5.10	3-point attachment frame	53
5.11	Setting chart	54
5.12	Control computer / Operating terminal ISOBUS	58
5.13	Control computer EasySet	59
5.13.1	Switch on	
5.13.2 5.13.3	Functions	
5.13.3 5.13.4	Connection Error messages	
5.13.5	EasySet calibration	
5.14	Calibration kit (option)	64
5.15	Rollover cover (option)	64
5.16	Transport and parking device	65
5.17	Border spreading deflector and bed spreading deflector	67
5.18	Three-way control (optional)	
6	Commissioning	70
6.1	Checking the suitability of the tractor	
6.1.1	Calculating the actual values for the total tractor weight, tractor axle loads and load capacities, as well as the minimum ballast	
6.2	Adjusting the length of the PTO shaft to the tractor	75
6.3	Securing the tractor / machine against unintentional start-up and rolling	77
6.4	Adjusting the hydraulic system with the system setting screw	78
7	Coupling and uncoupling the machine	80
7.1	Coupling the machine	81
7.2	Uncoupling the machine	83
8	Adjustments	85
8.1	Adjusting the mounting height	87
8.2	Mounting height for late top dressing	88
8.3	Setting the spread rate	89
8.4	Spread rate check	
8.4.1	Preparations for the spread rate check with the fertiliser chute	
8.4.2 8.4.3	Performing a spread rate check with the fertiliser chute Performing a spread rate check with a calibration device on the side	
6.4.3 8.4.4	Determining the shutter position with the sliding ruler	
8.5	Setting the spreading disc speed	
8.6	Setting the working width	
8.6.1	Replacing the spreading discs	
8.6.2	Adjusting the spreading vane positions	
8.6.3	Checking the working width with the mobile test rig (optional)	
8.7 8.7.1	Boundary, ditch and side spreadingBoundary and side spreading using the Limiter	
8.7.1 8.7.2	Boundary spreading by reducing the spreading disc speed	
8.8	Switch-on point and switch-off point	
9	Transportation	
J	: : a:::3p0: tativii	100



10	Use of the machine	109
10.1	Filling the centrifugal broadcaster	111
10.2	Spreading operation	112
10.3	Notes for spreading slug pellets (e.g. Mesurol)	115
10.4	Complete discharging	
11	Faults	117
11.1	Eliminating agitator malfunctions	117
11.2	Faults in electronics	117
11.3	Faults in electronics	117
11.4	Faults, causes and remedies	118
12	Cleaning, maintenance and repairs	119
12.1	Cleaning	
12.2 12.2.1	Lubrication instructionsLubricating the PTO shaft	
12.3	Maintenance plan – Overview	
12.4	Ventilate the friction clutch	123
12.5	Input and angular gearbox	123
12.6	Replacing the spreading vanes	124
12.7	Taring the spreader	125
12.8	Calibrating the spreader	125
12.9	Hydraulic system	
12.9.1	Labelling of hydraulic hose lines	
12.9.2 12.9.3	Maintenance intervals	
12.9.3	Installation and removal of hydraulic hose lines	
12.9.5	Checking the hydraulic fluid filter	
12.10	Upper and lower link pins	
12.11	Screw tightening torques	131
13	Hvdraulic diagram	132



1 User Information

The User Information section provides information on use of the operating manual.

1.1 Purpose of the document

This operating manual

- Describes the operation and maintenance of the machine.
- Provides important information on safe and efficient handling of the machine.
- Is a component part of the machine and should always be kept with the machine or the traction vehicle.
- Keep it in a safe place for future use.

1.2 Locations in the operating manual

All the directions specified in the operating manual are always seen from the direction of travel.

1.3 Diagrams used

Handling instructions and reactions

Activities to be carried out by the user are given as numbered instructions. Always keep to the order of the handling instructions. The reaction to the handling instructions is given by an arrow.

Example:

- 1. Handling instruction 1
- → Machine reaction to handling instruction 1
- 2. Handling instruction 2

Lists

8

Lists without an essential order are shown as a list with bullets.

Example:

- Point 1
- Point 2

Number items in diagrams

Numbers in round brackets refer to the item numbers in the diagrams. The first number refers to the diagram and the second number to the item in the figure.

Example: (Fig. 3/6)

- Figure 3
- Item 6



2 General safety instructions

This section contains important information on safe operation of the machine.

2.1 Obligations and liability

Comply with the instructions in the operating manual

Knowledge of the basic safety information and safety regulations is a basic requirement for safe handling and fault-free machine operation.

Obligations of the operator

The operator is obliged only to let those people work with/on the machine who

- Are aware of the basic workplace safety information and accident prevention regulations.
- Have been trained in working with/on the machine.
- Have read and understood this operating manual.

The operator is obliged

- To keep all the warning pictograms on the machine in a legible state.
- To replace damaged warning pictograms.

If you still have queries, please contact the manufacturer.

Obligations of the user

Before starting work, anyone charged with working with/on the machine is obliged

- To comply with the basic workplace safety instructions and accident prevention regulations.
- To read and follow the "General safety information" section of this operating manual.
- To read the "Warning pictograms and other signs on the machine" section of this operating manual and to follow the safety instructions of the warning pictograms when operating the machine.
- To get to know the machine.
- To read the sections of this operating manual, important for carrying out your work.

If the user discovers that a function is not working properly, then they must eliminate this fault immediately. If this is not the task of the user or if the user does not possess the appropriate technical knowledge, then they should report this fault to their superior (operator).



Risks in handling the machine

The machine has been constructed to the state-of-the art and the recognised rules of safety. However, there may be risks and restrictions which occur when operating the machine

- For the health and safety of the user or third persons,
- For the machine,
- For other goods.

Only use the machine

- For the purpose for which it was intended.
- In a perfect state of repair.

Eliminate any faults immediately which could impair safety.

Guarantee and liability

Our "General conditions of sales and delivery" are always applicable. These shall be available to the operator, at the latest on the completion of the contract. Guarantee and liability claims for damage to people or goods will be excluded if they can be traced back to one or more of the following causes:

- Improper use of the machine.
- Improper installation, commissioning, operation and maintenance of the machine.
- Operation of the machine with defective safety equipment or improperly attached or non-functioning safety equipment.
- Non-compliance with the instructions in the operating manual regarding commissioning, operation and maintenance.
- Independently-executed construction changes to the machine.
- Insufficient monitoring of machine parts which are subject to wear.
- Improperly executed repairs.
- Disasters through the impact of foreign bodies and acts of God.



2.2 Representation of safety symbols

Safety instructions are indicated by the triangular safety symbol and the highlighted signal word. The signal word (DANGER, WARNING, CAUTION) describes the gravity of the risk and has the following significance:



DANGER

Identifies an immediate danger with a high risk that may cause death or serious physical injuries (loss of limbs or long-term damage) if not avoided.

If the instructions are not followed, then this will result in immediate death or serious physical injury.



WARNING

Indicates a medium risk, which could result in death or (serious) physical injury if not avoided.

If the instructions are not followed, then this may result in death or serious physical injury.



WARNING

Indicates a low risk which could cause minor or medium level physical injury or damage to property if not avoided.



IMPORTANT

Indicates an obligation to special behaviour or an activity required for proper machine handling.

Non-compliance with these instructions can cause faults on the machine or in the environment.



NOTE

Indicates handling tips and particularly useful information.

These instructions will help you to use all the functions of your machine to the optimum.



2.3 Organisational measures

The operator must provide the necessary personal protective equipment, such as:

- Protective glasses
- Protective shoes
- Protective suit
- Skin protection agents, etc.



The operation manual

- Must always be kept at the place at which the machine is operated
- Must always be easily accessible for the user and maintenance personnel.

Check all the available safety equipment regularly.

2.4 Safety and protection equipment

Before each commissioning of the machine, all the safety and protection equipment must be properly attached and fully functional. Check all the safety and protection equipment regularly.

Faulty safety equipment

Faulty or disassembled safety and protection equipment can lead to dangerous situations.

2.5 Informal safety measures

As well as all the safety information in this operating manual, comply with the general, national regulations pertaining to accident prevention and environmental protection.

When driving on public roads and routes, then you should comply with the statutory road traffic regulations.



2.6 User training

Only those people who have been trained and instructed may work with/on the machine. The operator must clearly specify the responsibilities of the people charged with operation, maintenance and repair work.

People being trained may only work with/on the machine under the supervision of an experienced person.

People Activity	Person special- ly trained for the activity 1)	Trained person ²⁾	Person with specialist training (specialist work- shop) 3)
Loading/Transport	Х	Х	Х
Commissioning		Х	
Set-up, tool installation			Х
Operation		Х	
Maintenance			Х
Troubleshooting and fault elimination		Х	Х
Disposal	Х		

Legend:

X..permitted

--..not permitted

- A person who can assume a specific task and who can carry out this task for an appropriately qualified company.
- Instructed persons are those who have been instructed in their assigned tasks and in the possible risks in the case of improper behaviour, have been trained if necessary, and have been informed about the necessary protective equipment and measures.
- People with specialist technical training shall be considered as a specialist. Due to their specialist training and their knowledge of the appropriate regulations, they can evaluate the work with which they have been charged and detect possible dangers.

 Comment:

A qualification equivalent to specialist training can be obtained through long term activity in the appropriate field of work.



Only a specialist workshop may carry out maintenance and repair work on the machine if such work is additionally marked "Workshop work". The personnel of a specialist workshop shall possess the appropriate knowledge and suitable aids (tools, lifting and support equipment) for carrying out the maintenance and repair work on the machine in a way which is both appropriate and safe.



2.7 Safety measures in normal operation

Only operate the machine if all the safety and protection equipment is fully functional.

Check the machine at least once a day for visible damage and check the function of the safety and protection equipment.

2.8 Danger from residual energy

Note that there may be residual mechanical, hydraulic, pneumatic and electrical/electronic energy on the machine.

Use appropriate measures to inform the operating personnel. You can find detailed information in the relevant sections of this operating manual

2.9 Maintenance and repair work, fault elimination

Carry out prescribed setting, maintenance and inspection work in good time.

Secure all media such as compressed air and the hydraulic system against unintentional start-up.

Carefully fix and secure larger subassemblies to lifting gear when carrying out replacement work.

Regularly check that bolted connections are firmly secured and tighten if necessary.

When the maintenance work is completed, check the function of the safety devices.

2.10 Constructive changes

You may make no changes, expansions or modifications to the machine without the approval of AMAZONEN-WERKE. This is also valid when welding support parts.

Any expansion or modification work shall require the written approval of AMAZONEN-WERKE. Only use the modification and accessory parts released by AMAZONEN-WERKE, so that the type approval remains valid according to the national and international regulations.

Vehicles with an official type approval or with equipment connected to a vehicle with a valid type approval or approval for road transport according to the German road traffic regulations must be in the state specified by the approval.



WARNING

Risk of contusions, cuts, dragging, catching or knocks from support parts.

It is forbidden to:

- Drill holes in the frame or on the running gear.
- Increase the size of existing holes on the frame or the running gear.
- Weld support parts.



2.10.1 Spare and wear parts and aids

Immediately replace any machine parts which are not in a perfect state.

Only use AMAZONE spare and wear parts released by AMAZONEN-WERKE, so that the type approval remains valid according to the national and international regulations. The use of wear and spare parts from third parties does not guarantee that they have been constructed in a way as to meet the requirements placed on them.

AMAZONEN-WERKE shall accept no liability for damage caused by the use of unreleased spare and wear parts or aids.

2.11 Cleaning and disposal

Handle and dispose of any materials used carefully, in particular

- When carrying out work on lubrication systems and equipment and
- When cleaning using solvents.

2.12 User workstation

The machine may only be operated by one person sitting in the driver's seat of the tractor.



2.13 Warning pictograms and other signs on the machine



Always keep all the warning pictograms of the machine clean and in a legible state. Replace illegible warning pictograms. You can obtain the warning pictograms from your dealer using the order number (e.g. MD 075).

Warning pictograms - structure

Warning pictograms indicate dangers on the machine and warn against residual dangers. At these points, there are permanent or unexpected dangers.

A warning pictogram consists of two fields:



Field 1

is a pictogram describing the danger, surrounded by triangular safety symbol.

Field 2

is a pictogram showing how to avoid the danger.

Warning pictograms - explanation

The column **Order number and explanation** provides an explanation of the neighbouring warning pictogram. The description of the warning pictograms is always the same and specifies, in the following order:

- 1. A description of the danger.
 - For example: danger to fingers or hands from moving operating elements due to cutting or cutting off.
- 2. The consequence of non-compliance with the danger protection instructions.
 - For example: in these cases there is a danger of extremely serious injuries leading to the loss of body parts such as fingers or hands.
- 3. Instructions for avoiding the danger.
 - For example: never reach into the danger area when the tractor engine is running with the cardan shaft/hydraulic system connected.

Only touch moving operating elements once they have come to a complete standstill.



2.13.1 Positions of warning symbols and other labels

Warning symbols

The following diagrams show the arrangement of the warning symbols on the machine.

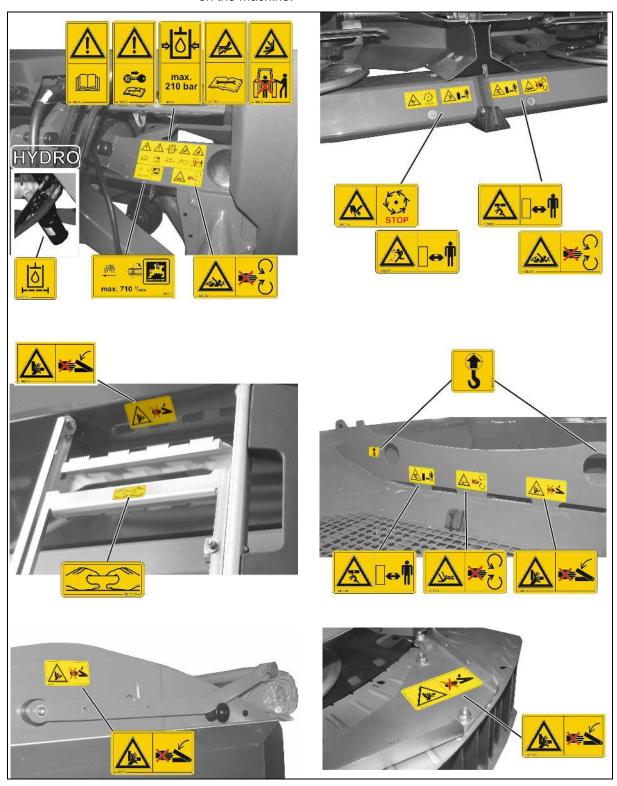


Fig. 1



2.13.2 Positions of warning pictograms and other labels

Order number and explanation

Order Humber and explanation

MD 075

Danger to fingers or hands from moving operating elements due to cutting or cutting off.

In these cases there is a danger of extremely serious injuries leading to the loss of body parts such as fingers or hands.

Never reach into the danger area when the tractor engine is running with the cardan shaft/hydraulic system connected.

Only touch moving operating elements once they have come to a complete standstill.

STOP

Warning pictograms

MD 078

Risk of contusions for fingers or hands through accessible moving machine parts!

In these cases there is a danger of extremely serious injuries leading to the loss of body parts such as fingers or hands.

Never reach into the danger area when the tractor engine is running with cardan shaft / hydraulic system connected.



MD 079

Danger from materials or foreign objects that are thrown from or ejected by the machine at high speeds.

These dangers can cause extremely serious and potentially fatal injuries.

- Stay at a safe distance from the machine when the tractor engine is running.
- Ensure that bystanders maintain a sufficient safety distance from the danger area of the machine as long as the tractor engine is running.





MD 083

Danger of your arm or upper torso being drawn in or caught by power driven, unprotected machine elements!

This danger can cause extremely serious injuries to the arm or upper torso.

Never open or remove protective devices from driven machinery

- as long as the tractor engine is running with the PTO shaft connected / hydraulic drive engaged or
- as long as the tractor engine can be unintentionally started with the PTO shaft connected / hydraulic drive engaged.



MD 089

Risk of crushing of whole body in the danger area of suspended loads/machine parts

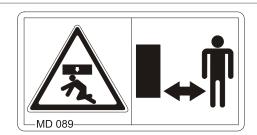
This danger can cause extremely serious and potentially fatal injuries.

The presence of persons under suspended loads/machine parts is prohibited.

Maintain a sufficient safety clearance between you and any suspended loads/machine parts.

Ensure that all personnel maintain a sufficient safety clearance from suspended loads/machine parts.

Direct persons out of the danger area of suspended loads/machine parts.



MD 093

Danger due to catching or entrapment due to accessible powered elements of the machine.

These dangers can cause extremely serious and potentially fatal injuries.

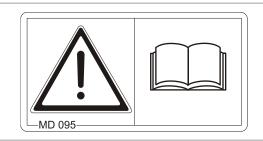
Never open or remove protective devices from driven machinery

- as long as the tractor engine is running with the PTO shaft connected / hydraulic drive engaged or
- as long as the tractor engine can be unintentionally started with the PTO shaft connected / hydraulic drive engaged.



MD 095

Read and follow the operating manual and safety information before starting up the machine!



19



MD 096

Danger due to escaping high-pressure hydraulic fluid which can penetrate the body through the skin (danger of infection).

This danger can cause serious injuries with longterm damage.

Read and observe the information in the operating manual before carrying out repair work on the hydraulic system.



MD 097

Danger from crushing and impacts between the rear of the tractor and the machine during coupling/uncoupling.

These dangers can cause extremely serious and potentially fatal injuries.

- It is prohibited to operate the tractor's 3point hydraulic system while persons are present between the rear of the tractor and the machine.
- Only actuate the operator controls for the tractor's three-point hydraulic system
 - from the intended workstation beside the tractor.
 - o if you are outside of the danger area between the tractor and the machine.



MD 100

This symbol indicates lashing points for fastening load supporting devices when loading the machine.





MD 102

Danger for the operator from unintentional starting and rolling during intervention in the machine, e.g. when carrying out installation work, adjustments, troubleshooting, cleaning or repairs.

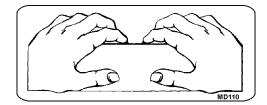
The potential dangers could result in extremely serious and possibly fatal injuries to the entire body.

- Secure the tractor and the machine against unintentional start-up and rolling before any intervention in the machine.
- Depending on the type of intervention, read and understand the information in the relevant sections of this operating manual.



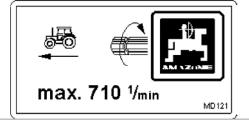
MD 110

This pictogram indicates which part of the machine serves as hand grips.



MD 121

Nominal speed (710 rpm) and direction of rotation of the machine-side drive shaft.



MD 153

This pictogram indicates a hydraulic oil filter.



MD 199

The maximum operating pressure of the hydraulic system is 210 bars.





2.14 Dangers if the safety information is not observed

Non-compliance with the safety information

- Can pose both a danger to people and also to the environment and machine.
- Can lead to the loss of all warranty claims.

Seen individually, non-compliance with the safety information could pose the following risks:

- Danger to people through non-secured working areas.
- Failure of important machine functions.
- Failure of prescribed methods of maintenance and repair.
- Danger to people through mechanical and chemical impacts.
- Risk to environment through leakage of hydraulic fluid.

2.15 Safety-conscious working

Besides the safety information in this operating manual, the national general workplace safety and accident prevention regulations are binding.

Comply with the accident prevention instructions on the warning pictograms.

When driving on public roads and routes, comply with the appropriate statutory road traffic regulations.



2.16 Safety information for users



WARNING

Risk of contusions, cuts, dragging, catching or knocks from insufficient traffic and operational safety.

Before starting up the machine and the tractor, always check their traffic and operational safety.

2.16.1 General safety and accident prevention information

- Beside these instructions, comply with the general valid national safety and accident prevention regulations.
- The warning pictograms and labels attached to the machine provide important information on safe machine operation. Compliance with this information guarantees your safety.
- Before moving off and starting up the machine, check the immediate area of the machine (children)! Ensure that you can see clearly!
- It is forbidden to ride on the machine or use it as a means of transport!
- Drive in such a way that you always have full control over the tractor with the attached machine.

In so doing, take your personal abilities into account, as well as the road, traffic, visibility and weather conditions, the driving characteristics of the tractor and the connected machine.

Connecting and disconnecting the machine

- Only connect and transport the machine with tractors suitable for the task.
- When connecting machines to the tractor's three-point linkage, the attachment categories of the tractor and the machine must always be the same!
- Connect the machine to the prescribed equipment in accordance with the specifications.
- When coupling machines to the front or the rear of the tractor, the following may not be exceeded:
 - The approved total tractor weight
 - o The approved tractor axle loads
 - The approved load capacities of the tractor tyres
- Secure the tractor and the machine against unintentional rolling, before coupling or uncoupling the machine.
- It is forbidden for people to stand between the machine to be coupled and the tractor, whilst the tractor is moving towards the machine!
 - Any helpers may only act as guides standing next to the vehicles, and may only move between the vehicles when both are at a standstill.
- Secure the operating lever of the tractor hydraulic system so that unintentional raising or lowering is impossible, before connecting the machine to or disconnecting the machine from the tractor's three-point linkage.



- When coupling and uncoupling machines, move the support equipment (if available) to the appropriate position (stability).
- When actuating the support equipment, there is a danger of injury from contusion and cutting points!
- Be particularly careful when coupling the machine to the tractor or uncoupling it from the tractor! There are contusion and cutting points in the area of the coupling point between the tractor and the machine.
- It is forbidden to stand between the tractor and the machine when actuating the three-point linkage.
- Coupled supply lines:
 - o must easily give way to all movements in bends without tensioning, kinking or rubbing.
 - must not rub against other parts.
- The release ropes for quick action couplings must hang loosely and may not release themselves when lowered.
- Also ensure that uncoupled machines are stable!

Use of the machine

- Before starting work, ensure that you understand all the equipment and actuation elements of the machine and their function.
 There is no time for this when the machine is already in operation!
- Do not wear loose-fitting clothing! Loose clothing increases the risk over being caught by drive shafts!
- Only start-up the machine, when all the safety equipment has been attached and is in the safety position!
- Comply with the maximum load of the connected machine and the approved axle and support loads of the tractor. If necessary, drive only with a partially filled hopper.
- It is forbidden to stand in the working area of the machine.
- It is forbidden to stand in the turning and rotation area of the machine.
- There are contusion and cutting points at externally-actuated (e.g. hydraulic) machine points.
- Only actuate externally-actuated machine parts when you are sure that there is no-one within a sufficient distance from the machine!
- Before leaving the tractor, secure it from unintentionally starting up or rolling away.

For this:

- Lower the machine onto the ground
- o Apply the parking brake
- Switch off the tractor engine
- o Remove the ignition key



Machine transportation

- Comply with the national road traffic regulations when using public highways.
- Before moving off, check:
 - o The correct connection of the supply lines
 - o The lighting system for damage, function and cleanliness
 - o The brake and hydraulic system for visible damage
 - o That the parking brake is completely disengaged
 - The function of the brake system
- Ensure that the tractor has sufficient steering and braking power.
 Any machines and front/rear weights connected to the tractor influence the driving behaviour and the steering and braking power of the tractor.
- If necessary, use front weights.
 The front tractor axle must always be loaded with at least 20% of the empty tractor weight, in order to ensure sufficient steering power.
- Always fix the front or rear weights to the intended fixing points according to regulations.
- Comply with the maximum load of the connected machine and the approved axle and support loads of the tractor.
- The tractor must guarantee the prescribed brake delay for the loaded vehicle combination (tractor plus connected machine).
- Check the brake power before moving off.
- When turning corners with the machine connected, take the broad load and balance weight of the machine into account.
- Before moving off, ensure sufficient side locking of the tractor lower links, when the machine is fixed to the three-point linkage or lower links of the tractor.
- Before moving off, move all the swivel machine parts to the transport position.
- Before moving off, secure all the swivel machine parts in the transport position against risky position changes. Use the transport locks intended for this.
- Before moving off, secure the operating lever of the three-point linkage against unintentional raising or lowering of the connected machine.
- Check that the transport equipment, e.g. lighting, warning equipment and protective equipment, is correctly mounted on the machine.
- Before transportation, carry out a visual check that the upper and lower link bolts are firmly fixed with the lynch pin against unintentional release.
- Adjust your driving speed to the prevailing conditions.
- Before driving downhill, switch to a low gear.
- Before moving off, always switch off the independent wheel braking (lock the pedals).

25



2.16.2 Hydraulic system

- The hydraulic system is under a high pressure.
- Ensure that the hydraulic hose lines are connected correctly.
- When connecting the hydraulic hose lines, ensure that the hydraulic system is depressurised on both the machine and tractor sides.
- It is forbidden to block the operator controls on the tractor which are used for hydraulic and electrical movements of components, e.g. folding, swivelling and pushing movements. The movement must stop automatically when you release the appropriate control. This does not apply to equipment movements that:
 - o are continuous
 - are automatically controlled
 - require a floating position or pressed position to function
- Before working on the hydraulic system
 - Lower the machine
 - o Depressurise the hydraulic system
 - o Shut off the tractor engine
 - o Apply the parking brake
 - o Remove the ignition key
- Have the hydraulic hose line checked at least once a year by a specialist for proper functioning.
- Replace the hydraulic hose line if it is damaged or worn. Only use original AMAZONE hydraulic hose lines.
- The hydraulic hose lines should not be used for longer than six years, including any storage time of maximum two years. Even with proper storage and approved use, hoses and hose connections are subject to natural ageing, thus limiting the length of use. However, it may be possible to specify the length of use from experience values, in particular when taking the risk potential into account. In the case of hoses and hose connections made from thermoplastics, other guide values may be decisive.
- Never attempt to plug leaks in hydraulic hose lines using your hand or fingers.
 - Escaping high pressure fluid (hydraulic fluid) may pass through the skin and ingress into the body, causing serious injuries! If you are injured by hydraulic fluid, contact a doctor immediately. Danger of infection.
- When searching for leakage points, use suitable aids, to avoid the serious risk of infection.



2.16.3 Electrical system

- When working on the electrical system, always disconnect the battery (negative terminal).
- Only use the prescribed fuses. Using unsuitable fuses will destroy the electrical system risk of fire.
- Ensure that the battery is connected correctly firstly connect the
 positive terminal and then connect the negative terminal. When
 disconnecting the battery, disconnect the negative terminal first,
 followed by the positive terminal.
- Always place the appropriate cover over the positive battery terminal. Accidental grounding poses the risk of an explosion.
- Risk of explosion Avoid spark formation and naked flames in the area of the battery!
- The machine can be equipped with electronic components, the function of which may be influenced by electromagnetic interference from other units. Such interference can pose risks to people, if the following safety information is not followed.
 - o If retrofitting electrical units and/or components on the machine with a connection to the on-board power supply, the user is responsible for checking whether the installation might cause faults on the vehicle electronics or other components.
 - Ensure that the retrofitted electrical and electronic components comply with the EMC directive 2014/30/EU in the appropriate version and carry the CE label.

2.16.4 Universal joint shaft operation

- Use only the PTO shafts prescribed by the AMAZONEN-WERKE factories, equipped with the proper safety devices.
- Also read and follow the operating manual from the PTO shaft manufacturer.
- The protective tube and PTO shaft guard must be undamaged, and the shield of the tractor and machine universal joint shaft must be attached and be in proper working condition.
- Work is prohibited while the safety devices are damaged.
- You may install or remove the PTO shaft only after you have done all of the following:
 - Switched off the universal joint shaft
 - o Switched off the tractor engine
 - Applied the parking brake
 - The ignition key has been removed
- Always ensure that the universal joint shaft is installed and secured correctly.
- When using wide-angle PTO shafts, always install the wide angle joint at the pivot point between the tractor and machine.
- Observe the prescribed pipe overlaps in transport and operational positions. (Read and follow the operating manual from the PTO shaft manufacturer.)
- When turning corners, observe the permitted bending and displacement of the PTO shaft.



- Before switching on the universal joint shaft, check that the selected universal joint shaft speed of the tractor matches the permitted drive rev. speed of the machine.
- Instruct people to leave the danger area of the machine before you switch on the universal joint shaft.
- While work is being carried out with the universal joint shaft, there must be no one in the area of the universal drive or PTO shaft while it is turning.
- Never switch on the universal joint shaft while the tractor engine is shut off.
- Always switch off the universal joint shaft whenever excessive bending occurs or it is not needed.
- WARNING! After the universal joint shaft is switched off, there is a danger of injury from the continued rotation of freewheeling machine parts.
 - Do not approach the machine too closely during this time. You may work on the machine only after all machine parts have come to a complete stop.
- Secure the tractor and machine against unintentional starting and unintentional rolling away before you perform any cleaning, servicing or maintenance work on universal joint shaft-driven machines or PTO shafts.
- After decoupling the PTO shaft, place it on the holder provided.
- After removing the PTO shaft, attach the protective sleeve to the universal joint shaft stub.
- When using the travel-dependent universal joint shaft, note that the universal joint shaft speed depends on the drive speed, and that the direction of rotation reverses when you drive in reverse.



2.16.5 Fertiliser spreader operation

- Stay clear of the working area! Danger from flying fertiliser particles. Direct persons away from the throwing range of the fertiliser spreader. Do not walk or stand close to rotating spreading discs.
- Fill the fertiliser spreader only when the tractor engine is shut off, the ignition key is pulled and the sliders are closed.
- Do not place any foreign objects in the hopper.
- While carrying out the spread rate check, beware of danger points from rotating machine parts.
- Never unhitch a fertiliser spreader or roll it while it is full (tipping hazard).
- For boundary spreading at field edges, bodies of water or roads, use boundary spreading devices.
- Before each use, ensure that the attachment parts are properly fitted, particularly those for attaching the spreading discs and spreading vanes.

2.16.6 Cleaning, maintenance and repairs

- Only carry out cleaning, maintenance and repair work on the machine when:
 - o The drive is switched off
 - The tractor engine has come to a complete stop
 - o The ignition key has been removed
 - The machine connector has been removed from the control computer
- Regularly check the nuts and bolts for a firm seat and retighten them as necessary.
- Secure the raise machine and/or raised machine parts against unintentional falling, before cleaning, maintaining or repairing the machine.
- When replacing work tools with blades, use suitable tools and gloves.
- Dispose of oils, greases and filters in the appropriate way.
- Disconnect the cable to the tractor generator and battery, before carrying out electrical welding work on the tractor and on attached machines.
- Spare parts must meet at least the specified technical requirements of AMAZONEN-WERKE. This is ensured through the use of original AMAZONE spare parts.



3 Loading and unloading



WARNING

Danger from crushing and / or impacts due to unintentional dropping of the raised machine!

- It is essential to use the marked lashing points for securing load supporting devices if you are loading or unloading the machine with lifting gear.
- Use load supporting devices with a load bearing capacity of at least 300 kg.
- Never enter the area below the raised machine.

Loading using a lifting crane:

(1) Lashing points for securing load supporting devices

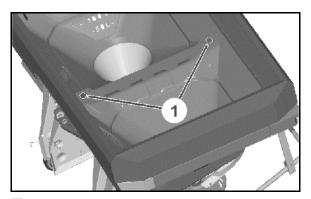


Fig. 2



4 Product description

4.1 Overview of subassemblies

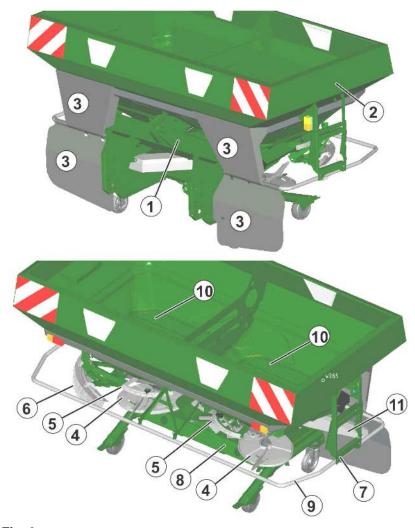


Fig. 3

- (1) Frame
- (2) Hopper
- (3) Spray protection
- (4) Spreading discs with spreading vanes
- (5) Setting lever for manual spread rate adjustment
- (6) Limiter
- (7) Folding ladder (Option with extension S)



4.2 Safety and protection equipment

- (8) Shaft guard between the input shaft and angular gearbox to protect against the rotating shaft
- (9) Guard tube as protection against contact with driven spreading discs
- (10) Guard screen in the hopper as protection against the rotating agitator
- (11) Shield plates as protection against fertiliser grains that are thrown off to the front
- Spiral-shaped casing of the agitator shaft between the hopper tips as protection against the rotating agitator shaft
- Universal joint shaft guard as protection against the driven universal joint shaft
- Warning pictograms

4.3 Equipment versions

ZA-V with

- hydraulic actuation of the shutter
- hydraulic actuation of the limiters

ZA-V Easy / Control / Tronic with

- operating terminal
- electrical actuation of the shutter
- electrical actuation of the limiters

ZA-V Profis with

weighing technology

ZA-V Hydro with

· with hydraulic spreading disc drive

4.4 Thread pack with machine documentation

The thread pack with the implement documentation is behind the left mud flap.

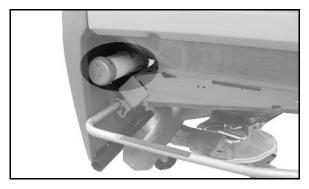


Fig. 4

4.5 Supply lines between the tractor and the machine

- Hydraulic hose lines
 Depending on equipment
- Cable with connection for lighting



Computer cable with machine connector



4.6 Transportation equipment

Rear traffic light kit,

Fig. 5/...

- (1) rear lights, brake lights and direction indicators
- (2) warning signs
- (3) red reflectors
- (4) side reflectors

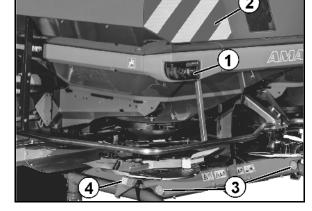


Fig. 5

Front traffic light kit

Fig. 6/...

- (1) side lights and direction indicators
- (2) front warning signs
- (3) One additional warning sign on each side in France.

Connect the lighting system via the connector to the 7-pin tractor socket.

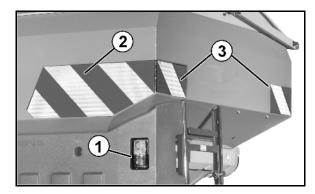


Fig. 6



4.7 Intended use

The AMAZONE fertiliser spreader ZA-V

- is designed exclusively for conventional agricultural applications and are suitable for spreading dry, granuled, prilled and crystalline fertiliser, seed and slug pellets.
- is attached to the tractor's 3-point hydraulic system and operated by one person.
- must only be mounted on a transport frame approved by AMAZONEN-WERKE.
- must not be used in combination with a caterpillar tractor.
- Slopey terrain can be travelled as follows:
 - o Along the contours

Direction of travel to the left 15 %

Direction of travel to the right 15 %

o Along the gradient

Up the slope 15 % Down the slope 15 %

The intended use also includes:

- Compliance with all the instructions in this operating manual.
- Execution of inspection and maintenance work.
- Exclusive use of original AMAZONE spare parts.

Other uses to those specified above are forbidden and shall be considered as improper.

For any damage resulting from improper use:

- the operator bears the sole responsibility,
- AMAZONEN-WERKE assumes no liability whatsoever.

4.8 Danger areas and danger points

The danger area is the area around the machine in which people can be caught:

- By work movements made by the machine and its tools
- By materials or foreign bodies thrown out of the machine
- By tools rising or falling unintentionally
- By unintentional rolling of the tractor and the machine

Within the machine danger area, there are danger points with permanent or unexpected function-related risks. Warning pictograms indicate these danger points and warn against residual dangers, which cannot be eliminated for construction reasons. Here, the special safety regulations of the appropriate section shall be valid.

No-one may stand in the machine danger area:

- as long as the tractor engine is running with a connected cardan shaft / hydraulic system.
- as long as the tractor and machine are not protected against unintentional start-up and running.



The operating person may only move the machine or switch or drive the tools from the transport position to the working position or viceversa when there is no-one in the machine danger area.

Danger points exist:

- Between the tractor and the machine, particularly during coupling and uncoupling operations.
- In the area of moving parts:
 - Rotating spreading discs with spreading vanes
 - Rotating agitator shaft and agitator shaft drive
 - Actuation of the dosing sliders
- When climbing onto the machine being driven.
- If the machine or machine parts are lifted and not secured.
- In the working range of the spreading discs when spreading work is in progress due to grains of fertiliser being thrown out.

4.9 Rating plate and CE marking

The rating plate and the CE marking are placed on the frame.

The rating plate shows:

- Machine ID no .:
- Type
- Basic weight kg
- Maximum load kg
- Factory

36

Model year







4.10 Technical data

ZA-V	Hopper Weight volume [I] [kg]		Fill level	Filling width [mm]	Total width [mm]	Total length [mm]	Extension (option)**
ZA-V Special Payload 2200 kg							
ZA-V 1400	1400	349	1130	2205	2590	1493	S 600
ZA-V 1700	1700	357	1155	2205	2590	1493	
ZA-V 2000	2000	366	1305	2205	2590	1493	
ZA-V Super Payload 3200 kg							
ZA-V 1400	1400	349	1130	2205	2590	1493	S 600
ZA-V 1700	1700	396	1155	2205	2590	1493	
ZA-V 2000	2000	405	1305	2205	2590	1493	
ZA-V 2200	2200	425	1290	2710	2920	1680	
ZA-TS 2600	2600	580	1480	2205	2590	1493	
ZA-V 2700	2700	435	1420	2710	2920	1680	
ZA-V 3200	3200	445	1540	2710	2920	1680	
ZA-V Super Profis Payload 3200 kg						1	
ZA-V 1400	1400	349	1130	2205	2590	1493	S 600
ZA-V 1700	1700	455	1230	2205	2590	1493	
ZA-V 2000	2000	465	1320	2205	2590	1493	
ZA-TS 2600	2600	580	1480	2205	2590	1493	
ZA-V 2200	2200	485	1290	2710	2920	1680	
ZA-V 2700	2700	495	1420	2710	2920	1680	
ZA-V 3200	3200	505	1540	2710	2920	1680	
ZA-V Ultra ZA-V Ultra Profis Payload 4500 kg							
ZA-V 2200	2200	625	1290	2710	2920	1680	
ZA-V 2700	2700	645	1420	2710	2920	1680	
ZA-V 3200	3200	663	1540	2710	2920	1680	
ZA-V 4200	4200	701	1770	2710	2920	1680	

^{*} The filling height is based on machines without rolling device / with lifted rolling device. For lowered rolling device add 255 mm

 $[\]ensuremath{^{**}}$ When using an extension, the filling height increases by 205 mm.



	D*	Three-point hitch	Mounting height	Drive rev. speed of the spreading disc	PTO shaft speed (Tronic)	Working width
ZA-TS	[mm]	Category	[mm]	[min ⁻¹]	[min ⁻¹]	[m]
Special	700					V-Set 1:
Super	685	II		Standard: 720	Standard: 540	10 – 21
Super Profis	765	800		Maximum	Maximum	V-Set 2: 18 – 28
Ultra	800	III		permissible:	permissible:	V-Set 3: 24 - 36
Ultra Profis	800			945	710	

^{*} Distance between lower link connection point and the centre of gravity



4.11 Necessary tractor equipment

For proper machine operation, the tractor must fulfil the following requirements:

Tractor engine power

from 65 kW (90 bhp) upwards

Electrical system

Battery voltage: • 12V (Volt)

Lighting socket: • 7-pin

Hydraulic system

Maximum operating pressure: • 210 bar

Tractor pump power:

• At least 15l/min at 150 bar

At least 70 l/min at 160 bar (Hydro)

Machine hydraulic fluid: • HLP68 DIN 51524

The implement hydraulic fluid is suitable for the combined hy-

draulic fluid circuits of all standard tractor brands.

Control units

• Depending on equipment, see Page 50

Universal joint shaft

Required speed: • max. 675 rpm

Direction of rotation:
• Clockwise, viewed from rear toward the tractor.

Three-point attachment

- The tractor's lower links must have lower link hooks.
- The tractor's upper links must have upper link hooks.

4.12 Noise production data

The workplace-related emission value (acoustic pressure level) is 74 dB(A), measured in operating condition at the ear of the tractor driver with the cabin closed.

Measuring unit: OPTAC SLM 5.

The noise level is primarily dependent on the vehicle used.



5 Structure and function

The following section provides information on the machine structure and the functions of the individual components.

5.1 Function

The **AMAZDNE ZA-V** fertiliser spreader is equipped with two hopper tips and replaceable spreading discs (Fig. 7/1) that are driven from the inside out in opposite directions and counter to the direction of travel, and are equipped with one short (Fig. 7/2) and one long spreading vane (Fig. 7/3).

The fertiliser is

- transferred evenly by the agitator shaft from the hopper onto the spreading discs.
- led outwards along the spreading vane and discharged.

Use the setting chart to adjust the fertiliser spreader to the fertiliser being distributed.



Perform a spread rate check before using the fertiliser spreader.

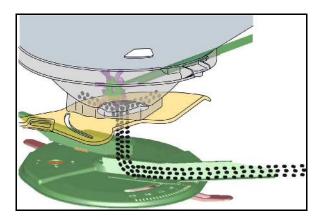


Fig. 7

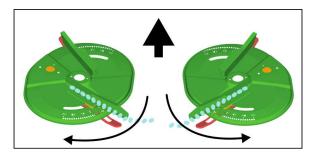


Fig. 8



5.2 Guard and function screens in the hopper (protective device)

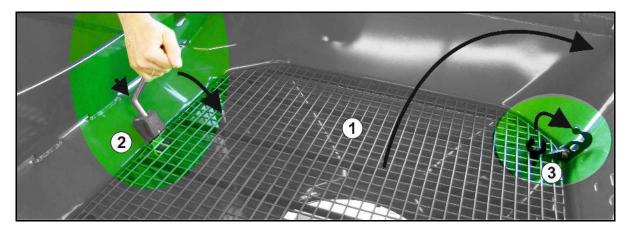


Fig. 9

Di The foldable guard and function screens cover the entire hopper and serve

- as protection against accidental contact with the rotating agitator spiral.
- Protecting from foreign particles and fertiliser clods.
- (1) Guard and function screen
- (2) Guard screen locking mechanism with tools for unlocking
- (3) Lock for opened guard screen
- (4) Tool for unlocking in parking position..

For cleaning, maintenance or repair purposes, the guard screen in the hopper can be folded up using the unlocking tool.

Opening the guard screen:

- 1. Insert the unlocking tool into locking mechanism.
- 2. Unlock the guard screen using the tool.
- 3. Raise the guard screen until it catches onto the stop on the tank.
- 4. Remove the unlocking tools and fasten in parking position.

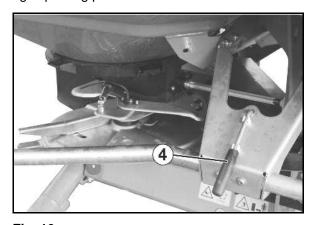


Fig. 10



The guard screen locks automatically once closed.



5.3 Spreading discs with spreading vanes

An infinite adjustment of the working widths is possible by

- swivelling the spreading vanes onto the spreading discs,
- replacing the spreading vanes on the spreading discs.

In the case of the ZA-V, the spreading discs and agitators are powered by the PTO shaft via the middle gearbox and angular gearbox.

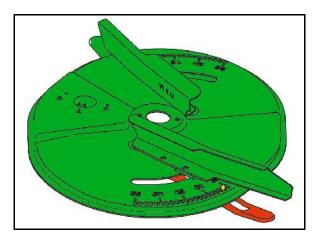


Fig. 11

Looking in the direction of travel:

- (1) Left spreading disc
- (2) Right spreading disc
- (3) Long spreading vane Adjustment scale with values from 35 to 55.
- (4) Short spreading vane Adjustment scale with values from 5 to 25.

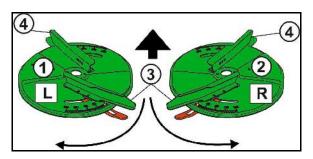


Fig. 12

Markings on spreading disc

Example of a marking:

V2 K LI

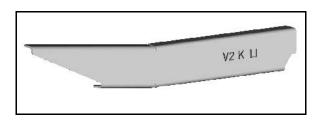


Fig. 13

Spreading	Mounting side			
V1	L = Long	RE	=	right
V2		LI	=	left
V3	K = Short	RE	=	right
		LI	=	left



The spreading vanes are installed in such a way that the open sides point in the direction of rotation and take in the fertiliser.



Configure the settings using the information in the setting chart. You can easily check the configured working width using the mobile fertiliser test rig (optional).



5.4 Agitator

The spiral agitators (Fig. 14/1) in the hopper tips ensure uniform fertiliser flow to the spreading discs. The slow-rotating, spiral-shaped segments of the agitator carry the fertiliser evenly to the corresponding outlet opening.

The PTO shaft is responsible for the drive. The speed reduction is attained by means of a freewheel.



Fig. 14

5.5 Dosing slider

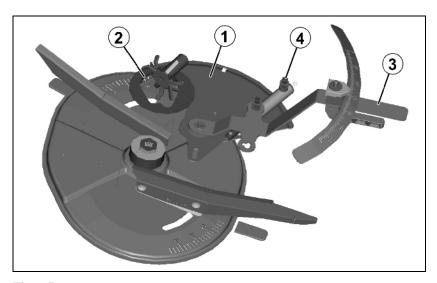


Fig. 15
The spread rate is set

electronically with the control terminal.
 In this case, dosing sliders (Fig. 15/2) operated by setting motors (Fig. 15/1) release a range of different diameters at the outlet openings (Fig. 15/3).

The electrically shut metering shutter closes the outlet opening in the tank.

 Manually using the setting lever (Fig. 15/3) by adjusting different opening widths of the outlet opening (Fig. 15/2). The required shutter position in each case is determined either according to the setting chart or using the sliding ruler.

The metering shutter is actuated hydraulically to open and close the outlet opening (Fig. 15/4).



As the spreading properties of the fertiliser are subject to considerable fluctuations, it is recommended that a spread rate check be carried out for the selected slider position.



5.6 Boundary, ditch and side spreading

Limiter

If the first tramline is half the working width of the field edge, you can carry out boundary spreading via remote control using the Limiter.

For this, the limiter can be lowered into the spreading area and thereby influence the spread pattern.

For the adjustment, the limiter can be turned around the spreading disc axis and lowered to different positions.

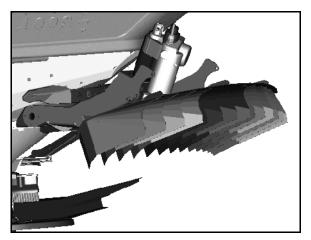


Fig. 16



5.7 Weighing technology (optional)

Fig. 17/...

- (1) Weighing frame
- (2) Weighing cell
- (3) Horizontally aligned tie rod

The fertiliser spreader makes it possible, with the aid of weighing technology, to determine exactly the fertiliser spread quantity.

Likewise, an exact metering can be ensured without a calibration test.

The fertiliser spreader has a weighing frame mounted in front of the spreader on which the weighing cell is located.



The horizontal position of the leaf springs and the bearing straps is very important in order to determine the weight accurately.

Perform calibration travel

After entering the calibration factor, the calibration run can be started. For this purpose, the calibration procedure is started on the field with the machine at standstill on the control computer control computer. After spreading at least 200 kg of fertiliser, with the machine at standstill the calibration procedure is terminated on the control computer. It has now calculated a new calibration factor, with which the exact required fertiliser quantity can be spread.

Perform online calibration

Continuous fertiliser calibration while spreading.

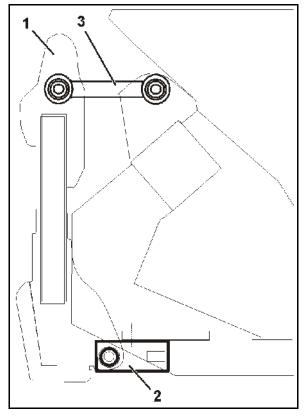


Fig. 17



5.8 PTO shaft

For machines with mechanical spreading disc drives, the drive shaft transmits the power from the tractor to the machine.

Drive shaft with friction clutch (910 mm)

Maximum speeds which briefly occur from approx. 400 Nm, that can occur, e.g., when switching on the PTO shaft, are limited by the friction clutch. The friction clutch prevents damage being caused to the drive shaft and gearbox elements. This is why it is important to always ensure that the friction coupling is working. Deposits on the friction lining prevent the friction coupling working.

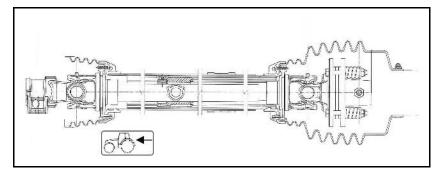


Fig. 18



WARNING

Danger of crushing from tractor and machine unintentionally starting up or rolling away!

Couple or decouple the PTO shaft and tractor only when tractor and machine have been secured against both unintentional starting and unintentional rolling away.



WARNING

Danger of catching or entrapment due to the unprotected gearbox input shaft owing to the use of a PTO shaft with a short PTO shaft guard!

Use only one of the listed permissible PTO shafts.





WARNING

Danger of trapping and entrapment by unguarded PTO shaft or damaged safety devices!

- Before all use, check that
 - all PTO shaft protective devices are installed and fully functional.
 - the clearance around the PTO shaft is sufficient in all operating modes. Insufficient clearance will result in damage to the PTO shaft.
- Have any damaged or missing parts of the PTO shaft replaced immediately with OEM parts from the PTO shaft manufacturer.
 Note that only a specialist workshop may repair a PTO shaft.
- After decoupling the PTO shaft, place it on the holder provided.
 This protects the PTO shaft from damage and dirt.



WARNING

Danger from being entangled and drawn in by unguarded PTO shaft parts in the power transmission area between the tractor and driven machine!

Work only when the drive between the tractor and driven machine is fully guarded.

- The unguarded parts of the PTO shaft must always be guarded by a shield on the tractor and a PTO shaft guard on the machine.
- Check that the shield on the tractor or the PTO shaft guard on the machine and the safety devices and guards of the extended PTO shaft overlap by at least 50 mm. If they do not, you must not power the machine via the PTO shaft.



- Use only the provided PTO shaft or one of the same type.
- Read and follow the operating manual provided for the PTO shaft. Correct use and maintenance of the PTO shaft prevents serious accidents.
- When coupling the PTO shaft
 - o refer to the operating manual provided for the PTO shaft.
 - o observe the permissible drive speed of the machine.
 - observe the correct installation length of the PTO shaft. Here, see the chapter "Adjusting the length of the PTO shaft to the tractor", page 75.
 - observe the correct installation position of the PTO shaft.

 The tractor symbol on the protective tube of the PTO shaft identifies the tractor-side connection of the PTO shaft.
- Always mount the overload or freewheel clutch on the machine if the PTO shaft has an overload or freewheel clutch.
- Before switching on the universal joint shaft, read and follow the safety precautions for universal joint shaft operation in the chapter entitled "Safety information for the user", page 27.



5.8.1 Coupling the PTO shaft



WARNING

Danger from crushing or impact if there is insufficient clearance when coupling the PTO shaft!

Couple the PTO shaft with the tractor before coupling the machine with the tractor. This will ensure the necessary clearance for safe coupling of the PTO shaft.

- 1. Drive the tractor up to the machine, leaving a clearance of approximately 25 cm between the tractor and the machine.
- 2. Secure the tractor against unintentional starting and rolling away, see the chapter "Securing the tractor against unintentional starting and rolling away", from page 77.
- Check whether the universal joint shaft of the tractor is switched off.
- 4. Clean and grease the tractor's universal joint shaft.
- 5. Fit the latch of the PTO shaft over the universal joint shaft of the tractor until the latch is heard to engage. When coupling the PTO shaft, refer to the operating manual provided for the PTO shaft and observe the permissible universal joint shaft speed of the tractor.
- Check that there is sufficient clearance around the PTO shaft in all operational positions. Insufficient clearance will result in damage to the PTO shaft.
- 7. Provide the necessary clearance (if required).



5.8.2 Uncoupling the PTO shaft



WARNING

Danger from crushing or impact if there is insufficient clearance when uncoupling the PTO shaft!

First uncouple the machine from the tractor before uncoupling the PTO shaft from the tractor. This will ensure the necessary clearance for safe uncoupling of the PTO shaft.



WARNING

Danger from burns on hot components of the PTO shaft!

Do not touch components of the PTO shaft that have become hot (particularly clutches).



- After decoupling the PTO shaft, place it on the holder provided. This protects the PTO shaft from damage and dirt.
- Clean and lubricate the universal joint shaft if it will not be used for an extended period.
- 1. Uncouple the machine from the tractor. Also refer to the chapter "Uncoupling the machine", page 83.
- 2. Drive the tractor up to the machine, leaving a clearance of approximately 25 cm between the tractor and the machine.
- 3. Secure the tractor against unintentional starting and rolling away, see the chapter "Securing the tractor against unintentional starting and rolling away", from page 77.
- 4. Pull the latch of the PTO shaft off the universal joint shaft of the tractor. Observe the operating manual supplied with the PTO shaft when uncoupling the PTO shaft.
- 5. Place the PTO shaft in the holder provided (Fig. 19).
- Clean and lubricate the universal joint shaft if it is not going to be used for a longer period of time.

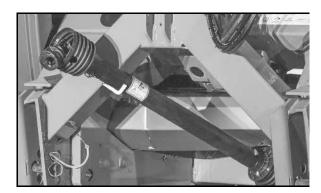


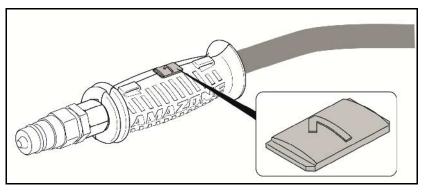
Fig. 19



5.9 Hydraulic system connections

• All hydraulic hose lines are equipped with grips.

Coloured markings with a code number or code letter have been applied to the gripping sections in order to assign the respective hydraulic function to the pressure line of a tractor control unit!



Films are stuck on the implement for the markings that illustrate the respective hydraulic function.

• The tractor control unit must be used in different types of activation, depending on the hydraulic function.

Latched, for a permanent oil circulation	8
Tentative, activate until the action is executed	
Float position, free oil flow in the control unit	5

Ма	rking		Function		Tractor control unit				
natural			оре	open					
riaturai	2		clos	acting					
Only on	implements	with manu	al spread rate adjustmer	nt:					
vellow	1	L	Metering shutter, left	open	double-				
yellow	yellow 2	<u>\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ </u>	Metering Shutter, left	close	acting				
green	1	(R)	R	R	(R)	Metering shutter, right	open	double-	
groon	2)#)	wetering enacer, right	close	acting				
	1	*		lower	double-				
blue	2		Limiter (Option)	lifting	acting				



Hydro:				
red	Р	Permanent oil circulation	single- acting	8
red		Pressure-free return flow		
red	LS	Load-Sensing-control line (where required / settings on the hydraulic block)		

Maximum permissible pressure in oil return: 10 bar

Therefore do not connect the oil return to the tractor control unit, but to a pressure-free oil return flow with a large plug coupling.



WARNING

For the oil return, use only DN16 lines and select short return paths.

Pressurise the hydraulic system only when the free return has been correctly coupled.

Install the coupling union (supplied) on the pressure-free oil return flow.



WARNING

Danger of infection from escaping hydraulic fluid at high pressure!

When coupling and uncoupling the hydraulic hose lines, ensure that the hydraulic system is depressurised on both the machine and tractor sides.

If you are injured by hydraulic fluid, contact a doctor immediately.

5.9.1 Coupling the hydraulic hose lines



WARNING

Danger from faulty hydraulic functions in event of incorrectly connected hydraulic hose lines!

When coupling the hydraulic hose lines, observe the coloured markings on the hydraulic plugs. Here, see "Hydraulic connections", page 51.





- Observe the maximum approved hydraulic operating pressure of 210 bar.
- Check the compatibility of the hydraulic fluids before connecting the machine to the hydraulic system of your tractor.
- Do not mix any mineral oils with biological oils.
- Slide the hydraulic connector(s) into the hydraulic sleeves until they are heard to engage.
- Check the coupling points of the hydraulic hose lines for a correct, tight seat.
- Coupled hydraulic hose lines
 - o must easily give way to all movements in bends without tensioning, kinking or rubbing.
 - o must not rub against other parts.
- 1. Swivel the actuation lever on the control valve on the tractor to float position (neutral position).
- 2. Clean the hydraulic plug for the hydraulic hose lines before connecting them to the tractor.
- 3. Couple the hydraulic hose lines with the tractor control units.

5.9.2 Uncoupling the hydraulic hose lines

- 1. Swivel the actuation lever on the control valve on the tractor to float position (neutral position).
- 2. Unlock the hydraulic connectors from the hydraulic sockets.
- 3. Safeguard the hydraulic sockets against soiling with the dust protection caps.
- 4. Insert the hydraulic plug into the plug holder.



5.10 3-point attachment frame

The frame is designed so that it meets the requirements and dimensions of 3-point attachment of Category 2 or 3 (only for ZA - Ultra).

- (1) Lower coupling points that can be selected
- (2) Upper coupling point
- (3) Ultra: Bolts for attaching to the tractor with category 2 or 3 coupling points with linch pin for securing the lower link and top link.
- (4) Super, Special: Bolts for attaching to the tractor with category 2 coupling points with linch pin for securing the lower link and top link.

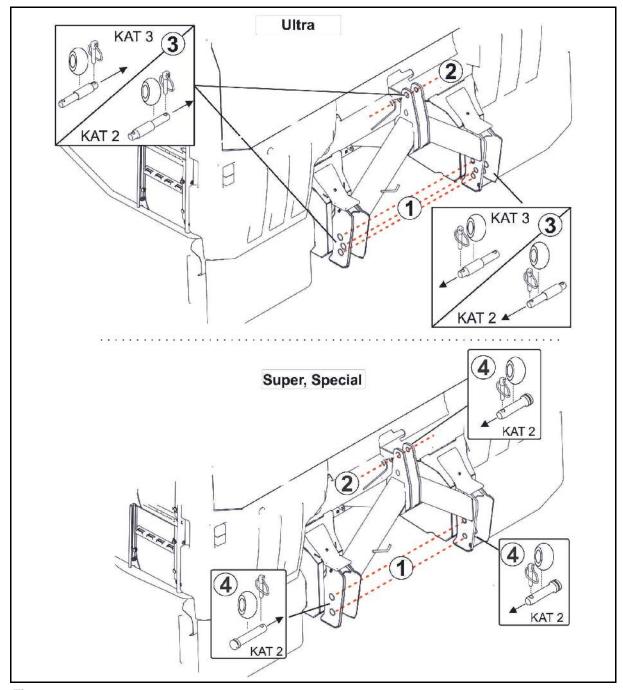


Fig. 20



5.11 Setting chart

All commercially available types of fertiliser are spread in the AMAZONE spreading hall and the setting data determined in this manner are included in the setting chart. The types of fertiliser listed in the setting chart were in a perfect state when determining the values.

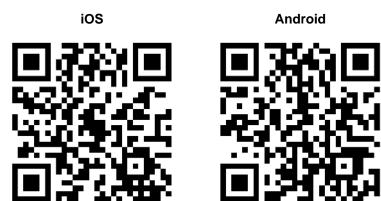


It is recommended to use the fertiliser database with the biggest fertiliser selection for all countries and the most current setting recommendations

- Through the FertiliserService application for Android and iOS mobile devices
- From the online FertiliserService

See www.amazone.de → Service → FertiliserService

Using the QR codes shown below, you can directly access the AMAZONE website to download the FertiliserService application.



Contact partners in the respective countries:

	~				
GB	0044 1302 755720	$\overline{\bigcirc}$	0039 (0) 39652 100	(Ξ)	0036 52 475555
(RL)	00353 (0) 1 8129726	<u>OK</u>	0045 74753112	$\stackrel{\textstyle (HR)}{}$	00385 32 352 352
F	0033 892680063	FIN	00358 10 768 3097	BG	00359 (0) 82 508000
В	0032 (0) 3 821 08 52	$\langle N \rangle$	0047 63 94 06 57	(GR)	0030 22620 25915
(S)	0031 316369111	S	0046 46 259200	AUS	0061 3 9369 1188
Θ	00352 23637200	EST	00372 50 62 246	NZ	0064 (0) 272467506
	_		_	(<u>c</u>	0081 (0) 3 5604 7644



Identification of the fertiliser



Representation of the fertiliser

Name of the fertiliser



Grain diameter



Bulk density

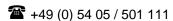
Calibration factor

The calibration factor is used as a default value for fertiliser calibration.



If you cannot definitively assign the fertiliser to a kind listed in the setting chart

 the AMAZONE Fertiliser Service will assist you over the telephone in assigning the fertilisers and setting recommendations.



please consult the contact partner in your country



Boundary spreading:

- ZA-V Hydro. Refer to the separate page in the setting chart.
 (The fertiliser-specific pages of the setting chart show the settings for boundary spreading with limiter.)
- The fertiliser-specific setting charts "Shutter position for rate setting" are only intended to set the rate on implements without a control terminal



Settings

						72	H			HZO N	ı L			
ZA- V				1/2 B = 1/2	Side sprea- ding	Bound	dary spre			Ditch sp	preading			↓
				L -885 F	T The state of the	1	-%		1	-%				
Spread disc	Working width	Spreader vane position	Spreading disc speed for normal spreading	Half the working width for boundary spreading	Tilt of the limiter when border spreading	Tilt of the limiter when boundary spreading	Rate reduction when boundary spreading	Rate reduction when boundary spreading Shutter position	Tilt of the limiter when ditch spreading	Rate reduction ditch spreading	Manual adjustment of the shutter position	Reduction of the spreading disc speed when ditch spreading	Switching on point when driving into the field	Switching off point when driving into the head- lands.
. 2	18,0	17/46	720	С	60	90	25	5	90	60	9	-220	18	-8
V-Set 2	24,0	17/46	720	D	60	90	25	5	90	60	10	-220	23	-4
>	28,0	18/47	720	Е	60	90	25	5	90	60	12	-220	27	1
က	27,0	14/46	720	Е	50	80	25	5	80	60	12	-220	28	-3
V-Set 3	32,0	15/46	720	F	50	80	25	5	80	60	13	-220	31	0
>	36,0	15/48	720	G	50	80	25	5	80	60	14	-220	32	2
Before use		Before use	Hydro: On the operating terminal before use / Tronic: Manually during use	Before use	On the operating terminal before use / Manually before use	On the operating terminal before use / Manually before use	On the operating terminal before use	Manually during use	On the operating terminal before use / Manually during use	On the operating terminal before use	On the operating terminal before use	Hydro: On the operating terminal before use / Tronic: Manually during use	On the operating terminal before use (GPS) Manually during use	On the operating terminal before use (GPS) Manually during use
						Ор	erate se	ttings						



Symbols and units:

V-Set-2	Fit spreading vane units V-Set1, 2 or 3 onto the spreading disc for one working width spectrum each
	Working width in m (metre)
	Spreading vane position
\mathscr{D}	Spreader disc speed in rpm depending on the type of spreading
William I	Limiter position
[½ 🛱 🎹 📆]	Half the working width in metres
	Side spreading
A	Boundary spreading
OR A	Ditch spreading
	Tilt of the limiter
	Quantity reduction for boundary spreading / ditch spreading Shutter position
-%	Quantity reduction for boundary spreading / ditch spreading in % for entry in the control terminal
	Switch-on point (point at which the shutters open) when driving into the field given as distance in m.
	Measured from the centre of the spreading disc to the centre of the track in the headlands.
	Switch-off point (point at which the shutters close) prior to driving into the headlands given as distance in m.
	Measured from the centre of the spreading disc to the centre of the track in the headlands.



5.12 Control computer / Operating terminal ISOBUS



When using the machine with control computer, it is essential to refer to the operating manual for the Control computer!

With the control computer / operating terminal the machine can be conveniently controlled, operated and monitored.

The spread rate is set electronically.

The slider position required for a specific spreading quantity is determined by means of fertiliser calibration.



5.13 Control computer EasySet

- (1) Switch On and Off buttonAfter being switched on, the display shows the set shutter position
- (2) Display
- (3) Function keys

Some with LED for showing the activated function

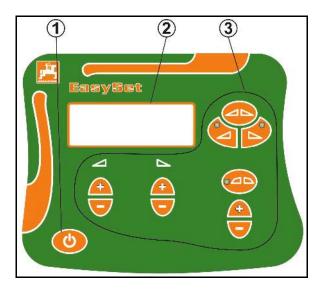


Fig. 21

5.13.1 Switch on

After switching on, a check is run to see if the real shutter position corresponds to the theoretical position from the EasySet.

A flashing display shows that the shutter positions are not synchronised.



Synchronise the left shutter.



Synchronise the right shutter.



5.13.2 Functions

Actuating the shutters



Open / close both shutters.



Open / close left shutter.



Open / close right shutter.

The LED shows which shutter is open.

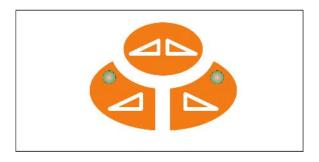


Fig. 22



Spread rate setting



The spread rate setting is performed separately for the left and right shutters.

Read the value for the shutter position for rate settings (0 to 62) from the setting chart or use the result from the spread rate check.

Enter the values for the shutter position before operation. Values can be changed during operation.



Enter higher value for higher spread



Enter lower value for lower spread rate.

Display: value for the shutter position.

Symbol for the value 0.5 (here 37.5).

Shutter position left right

Fig. 23



Fig. 24



Limiter actuation



Read the value for adjusting the angle of the limiter (0-100) from the setting chart.

Enter the value for the tilt of the limiter before operation. The value can be changed during operation.

Lift the limiter for normal spreading / lower for boundary spreading.

The LED shows when the limiter is lowered.



Lift the limiter higher.

- → Smaller effect of the boundary spreading deflector.
- → Greater throw distance

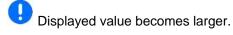


Displayed value becomes smaller.



Lower the limiter further down.

- Greater effect of the boundary spreading deflector.
- → Smaller throw distance



Display: value for the tilt of the limiter.

The display switches back to the shutter position display after 3 seconds.



Fig. 25



Fig. 26



If the shutters are opened when the limiter is lowered, a signal tone is issued. This shows that boundary spreading is active.



Depending on the boundary spreading method, the spread rate must be reduced on the boundary side.

Read the value for the reduction of the shutter position from the setting chart.



When keeping the button pressed, the values are scrolled through rapidly to reach the required value.



5.13.3 Connection



Store the control computer in a dry place when you remove it from the tractor cab.

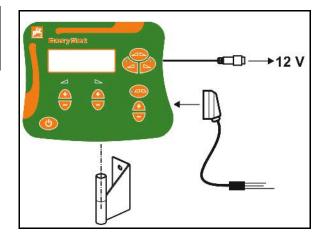


Fig. 27

5.13.4 Error messages

Error messages are identified with an E (error).

- E06 The left setting motor is not reacting
- E07 The right setting motor is not reacting
- E32 The limiter setting motor is not reacting
- E39 Left shutter sensor failure
- E40 Right shutter sensor failure
- E41 Limiter sensor failure



Fig. 28



5.13.5 EasySet calibration



EasySet must be calibrated in the following situations:

- After working on the base plate or replacing the metering motor.
- If the desired and actual spread rate do not concur.
- 1. Disengage motor.
- 2. Put the shutter into the calibration position.
- 3. Mark calibration position with pivot pins (10 mm diameter).



Fig. 29

EasySet is switched off!

- 4. Press the Power on, shutter position left + and right + buttons simulatneously and hold for 3 seconds.
- → CAL for calibration appears briefly.
- → The shutter LEDs are flashing.

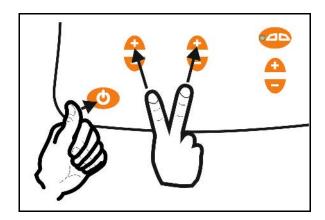


Fig. 30

- The voltage values in volts for the left and right shutters are shown.
- 5. Confirm the calibration of the left shutter.



Fig. 31

- 6. Confirm the calibration for the right shutter.
- By confirming the calibration, the displayed voltage in volts is assigned to shutter position 31.
- → EasySet then switched itself off automatically and the calibration is finished.
- 7. Attach the motor to the shutter again.



Fig. 32



5.14 Calibration kit (option)

Using the calibration kit, the operating terminal can determine the calibration factor of the fertilizer.

The calibration factor and the application rate set are used to calculate the necessary shutter position

Refer to the software operating manual Implement control.

- (1) Calibration kit is mounted on the hopper at the rear on the left.
- (2) Hand lever
- (3) Sensor
- (4) Bucket to collect the fertilizer

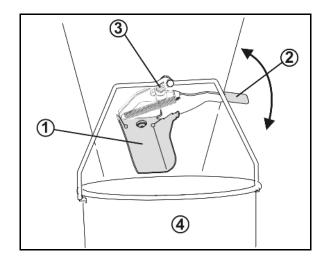


Fig. 33

5.15 Rollover cover (option)

The rollover coverensures for dry goods to be spread, even in event of wet weather.

The actuation of the rollover cover is carried out

- manually using the hand lever
- o hydraulically using the tractor control unit *natural*.

The rollover cover with hand lever

(1) Locking mechanism

The tarpaulin locked in open and closed position.

(2) Locking pin

Pull the locking pin for unlocking the cover tarpaulin.

(3) Rotating locking mechanism for tarpaulin in slightly opened cleaning position.

Thus the underside of the cover tarpaulin can be cleaned.



Fig. 34

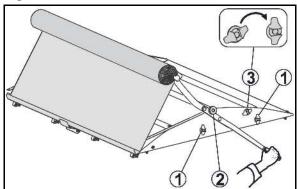


Fig. 35



5.16 Transport and parking device



CAUTION

Risk of tipping

When setting down the fertilizer spreader, only a small residual amount may be found in the hopper.

The transport and parking device enables easy coupling to the tractor's three-point linkage and easy manoeuvring in the yard and indoors.

To prevent the fertiliser spreader from rolling, the 2 guide rollers are equipped with a locking system.

Super, Ultra:

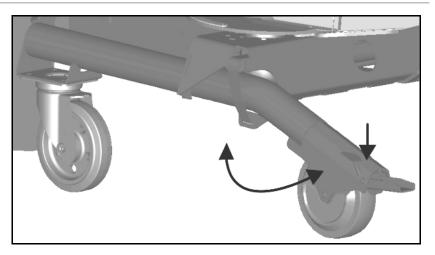


Fig. 36

Putting the stop device into operation

- Secure the tractor and machine against unintentional start-up and rolling.
- 2. Approach the machine from the side.
- 3. Swivel the stop device on the rear roller downwards with your foot until the stop device catches.

Putting the stop device out of operation

- 1. Secure the tractor and machine against unintentional start-up and rolling.
- 2. Approach the machine from behind.
- 3. Push the rear roller downwards with your foot.
- ightarrow The stop device automatically swivels upwards.



Always actuate the stop devices on both sides of the machine.



Special



WARNING

When installing/removing the transportation device, secure the raise machine against unintended lowering.

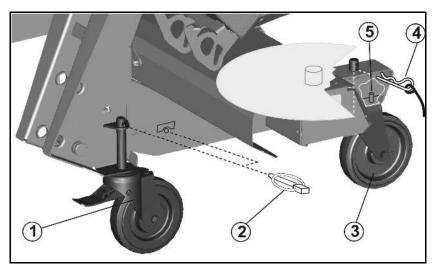


Fig. 37

Installation/removal of transportation device:

- 1. Couple the machine to the tractor.
- 2. Raise the machine with the tractor's hydraulic system.
- 3. Secure the machine against unintentional starting and unintentional rolling away.
- 4. Support the raised machine to prevent unintentional lowering.
- 5. Steerable brake rollers (Fig. 37/1), front
 - o Install and secure with clip pin (Fig. 37/2),

or

- o Remove after taking out clip pin.
- 6. Rigid rollers (Fig. 37/3), rear
 - o Install and secure with safety splint (Fig. 37/4) in lowest bore,

or

o Remove after taking out safety splint



When installing the rigid rollers ensure that the pin (Fig. 37/5) goes through the bore of the frame, thus holding the rollers in longitudinal direction.



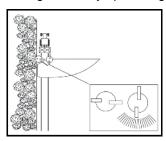
5.17 Border spreading deflector and bed spreading deflector

The border spreading deflector and the bed spreading deflector are installed between the spreading discs and influence the spread fans such that border spreading or bed spreading is possible.

- (1) Hand lever to operate the spreading deflector.
 - Alternative: Electric actuation with a separate dashboard
- (2) Adjustable telescope on the bed spreading deflector

Border spreading deflector:

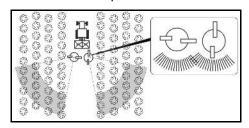
- Boundary spreading when the 1st tramline is located directly at the field boundary.
- The shutter on the border side stays closed during boundary spreading.





- Fertiliser spreading on both sides over the whole area
- Recess in the area of the tractor wheel mark

The telescope serves to adjust the inner limitation of the spread fan.



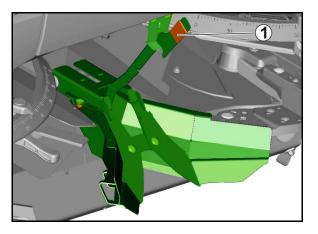


Fig. 38

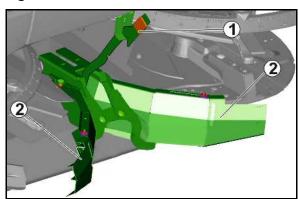
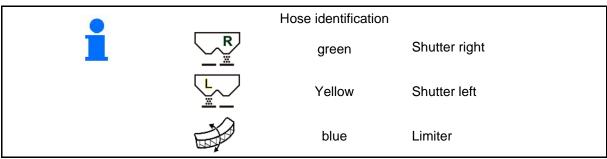


Fig. 39



5.18 Three-way control (optional)



The three-way-control is necessary for hydraulic single slider actuation with

- tractors with only a double-acting tractor control unit and
- use of Limiter M.

A - Ball valve closed

B - Ball valve open

Two-sided spreading with three-way control

- 1. Keep actuating lever for Limiter M closed.
- 2. Open the two actuating levers for slide gates.
- 3. Operate tractor control unit.
- → Open/close the sliders.

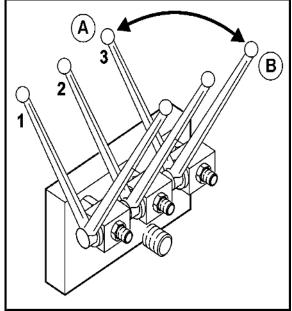


Fig. 40

Boundary spreading with three-way control

- 1. Keep the two actuating levers for slide gates closed.
- 2. Open the actuating lever for Limiter M.
- 3. Operate tractor control unit.
- → Lower Limiter M.
- 4. Close the actuating lever for Limiter M.
- 5. Open the two actuating levers for slide gates.
- 6. Operate tractor control unit.
- → Open the slide gates.
- → Carry out boundary spreading.

After boundary spreading:

- 7. Operate tractor control unit.
- → Close the slide gates.
- 8. Close the two actuating levers for slide gates.
- 9. Open the actuating lever for Limiter M.
- 10. Operate tractor control unit.
- → Raise Limiter M.
- 11. Close actuating levers.



Half-sided spreading with three-way control

- 1. Keep actuating lever for slide gate of side **not** for spreading closed.
- 2. Close the actuating lever (Fig. 40/3) for Limiter M.
- 3. Open actuating lever for slide gate of side for spreading.
- 4. Operate tractor control unit.
- → Only one slide gate opens.

After one-sided spreading:

- 5. Operate tractor control unit.
- → Slide gate closes.
- 6. Close actuating levers.



6 Commissioning

This section contains information

- on commissioning your machine.
- on checking how you may connect the machine to your tractor.



- Before operating the machine for the first time the operator must have read and understood the operating manual.
- Observe the following chapters
 - o "Obligation of the operator" on page 9.
 - o "Training of personnel" on page 13.
 - o "Warning pictograms and other signs on the machine" from page 16.
 - "Safety information for the operator" from page 23.

It is important to observe these chapters in the interests of your safety.

- Only couple and transport the machine to/with a tractor which is suitable for the task.
- The tractor and machine must comply with the national road traffic regulations.
- The owner (operator) and the driver (user) of the vehicle are responsible for complying with the statutory road traffic regulations.
- Check that the spreading discs are installed correctly. Viewed in direction of travel: left spreading disc "L" and right spreading disc "R".



6.1 Checking the suitability of the tractor



WARNING

Danger of breaking during operation, insufficient stability and insufficient tractor steering and braking power on improper use of the tractor!

• Check the suitability of your tractor, before connecting the machine to the tractor.

You may only connect the machine to tractors suitable for the purpose.

• Carry out a brake test to check whether the tractor achieves the required braking delay with the machine connected.

Requirements for the suitability of a tractor are, in particular:

- The approved total weight
- The approved axle loads
- The load capacity of the installed tyres
 You can find this data on the rating plate or in the vehicle documentation and in the tractor operating manual.

The front axle of the tractor must always be subjected to at least 20% of the dead-weight of the tractor.

The tractor must achieve the brake delay specified by the tractor manufacturer, even with the machine connected.

6.1.1 Calculating the actual values for the total tractor weight, tractor axle loads and load capacities, as well as the minimum ballast



The approved total tractor weight, specified in the vehicle documentation, must be greater than the sum of the

- Empty tractor weight,
- ballast weight and
- total weight of the connected machine or drawbar load of the connected machine



This information is only valid for the Federal Republic of Germany:

If, having tried all possible alternatives, it is not possible to comply with the axle loads and / or the approved total weight, then a survey by an officially-recognised motor traffic expert can, with the approval of the tractor manufacturer, be used as a basis for the responsible authority to issue an exceptional approval according to § 70 of the German Regulations Authorising the Use of Vehicles for Road Traffic and the required approval according to § 29, paragraph 3 of the German Road Traffic Regulations.



6.1.1.1 Data required for the calculation

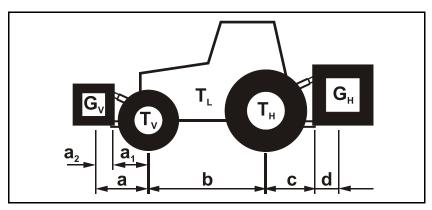


Fig. 41

T_L	[kg]	Empty tractor weight			
T _V	[kg]	Front axle load of the empty tractor	See tractor operating manual or vehicle documentation		
T _H	[kg]	Rear axle load of the empty tractor			
G _H	[kg]	Total weight of rear-mounted machine or rear ballast	See technical data for machine or rear ballast		
G _V	[kg]	Total weight of front-mounted machine or front ballast	See technical data for front-mounted machine or front ballast		
а	[m]	Distance between the centre of gravity of the front machine mounting or the front weight and the centre of the front axle (total $a_1 + a_2$)	See technical data of tractor and front ma- chine mounting or front weight or measure- ment		
a ₁	[m]	Distance from the centre of the front axle to the centre of the lower link connection	See tractor operating manual or measurement		
a ₂	[m]	Distance between the centre of the lower link connection point and the centre of gravity of the front machine mount or front weight (centre of gravity distance)	See technical data of front machine mounting or front weight or measurement		
b	[m]	Tractor wheel base	See tractor operating manual or vehicle documents or measurement		
С	[m]	Distance between the centre of the rear axle and the centre of the lower link connection	See tractor operating manual or vehicle documents or measurement		
d	[m]	Distance between the centre of the lower link connection point and the centre of gravity of the rear-mounted machine or rear ballast (centre of gravity distance)	See technical data of machine		



6.1.1.2 Calculation of the required minimum ballasting at the front G_{V min} of the tractor to ensure steering capability

$$G_{V_{\min}} = \frac{G_H \bullet (c+d) - T_V \bullet b + 0.2 \bullet T_L \bullet b}{a+b}$$

Enter the numeric value for the calculated minimum ballast $G_{V min}$, required on the front side of the tractor, in the table (section 6.1.1.7).

6.1.1.3 Calculation of the actual front axle load of the tractor $T_{V tat}$

$$T_{V_{tat}} = \frac{G_{V} \bullet (a+b) + T_{V} \bullet b - G_{H} \bullet (c+d)}{b}$$

Enter the numeric value for the calculated actual front axle load and the approved tractor front axle load specified in the tractor operating manual in the table (section 6.1.1.7).

6.1.1.4 Calculation of the actual total weight of the combined tractor and machine

$$G_{tat} = G_V + T_L + G_H$$

Enter the numeric value for the calculated actual total weight and the approved total tractor weight specified in the tractor operating manual in the table (section 6.1.1.7).

6.1.1.5 Calculation of the actual rear axle load of the tractor T_{H tat}

$$T_{H \ tat} = G_{tat} - T_{V \ tat}$$

Enter the numeric value for the calculated actual rear axle load and the approved tractor rear axle load specified in the tractor operating manual in the table (section 6.1.1.7).

6.1.1.6 Tractor tyre loadbearing capacity

Enter the double value (two tyres) of the approved load capacity (see, for example, tyre manufacturer's documentation) in the table (section 6.1.1.7).



6.1.1.7 Table

	Actual value accord calculation	ling to		Approved value according to tractor instruction manual		Double approved load capacity (two tyres)
Minimum ballast front / rear	1	kg				
Total weight		kg	≤	kg		
Front axle load		kg	≤	kg	<u>≤</u>	kg
Rear axle load		kg	≤	kg	≤	kg



- You can find the approved values for the total tractor weight, axle loads and load capacities in the tractor registration papers.
- The actually calculated values must be less than or equal to (≤) the permissible values!



WARNING

Risk of crushing, cutting, entrapment, drawing in and impact through insufficient stability of the tractor and insufficient tractor steering capability and braking power.

It is forbidden to couple the machine to the tractor used as the basis for calculation, if

- one of the actual, calculated values is greater than the approved value.
- there is no front weight (if required) attached to the tractor for the minimum front ballast ($G_{V \, min}$).



- Ballast your tractor with weights at the front or rear if the tractor axle load is exceeded on only one axle.
- Special cases:
 - o If you do not achieve the minimum ballast at the front $(G_{V\,\text{min}})$ from the weight of the front-mounted machine (G_{V}) , you must use ballast weights in addition to the front-mounted machine.
 - o If you do not achieve the minimum ballast at the rear $(G_{H\,\text{min}})$ from the weight of the rear-mounted machine (G_{H}) , you must use ballast weights in addition to the rearmounted machine.



6.2 Adjusting the length of the PTO shaft to the tractor



WARNING

Danger from damaged and/or destroyed, flying parts if the PTO shaft is upended or pulls apart while the machine coupled to the tractor is being raised/lowered because the length of the PTO shaft has not been adjusted properly.

Have the length of the PTO shaft in all operational positions checked by a specialised workshop and, if necessary, adjusted before coupling the PTO shaft to your tractor for the first time.

In this way, you prevent upending of the PTO shaft or insufficient profile overlap.



This adjustment of the PTO shaft applies only for the current tractor type. You may need to readjust the PTO shaft if you couple the machine to another tractor. Always observe the operating manual supplied with the PTO shaft when adjusting the PTO shaft.



WARNING

Danger of being caught and drawn in if the PTO shaft is installed incorrectly or if unauthorised design changes are made.

Only a specialist workshop may make design changes to the PTO shaft. When doing so, read and follow the operating manual provided.

Adjusting the length of the PTO shaft is permitted with consideration of the required minimum profile overlap.

Design changes to the PTO shaft that are not described in the PTO shaft operating manual provided are not permitted.



WARNING

Danger of being crushed between the rear of the tractor and the machine when raising and lowering the machine to determine the shortest and longest operating position of the PTO shaft.

Only actuate the operator controls for the tractor's three-point linkage

- from the intended workstation.
- if you are outside of the danger area between the tractor and the machine.



WARNING

Danger of crushing from unintentional:

- Rolling of the tractor and the connected machine!
- Lowering of the lifted machine!

Secure the tractor and machine from unintentional starting and unintentional rolling and secure the machine unintentional lowering before entering the danger zone between the tractor and lifted machine in order to adjust the PTO shaft.





The PTO shaft is at its shortest when it is horizontally. The PTO shaft is at its longest when the machine is fully lifted.

- Couple the tractor to the machine (do not connect the PTO shaft).
- 2. Apply the tractor's parking brake.
- 3. Determine the clearance height of the machine with the shortest and longest operating position for the PTO shaft.
 - 3.1 To do so, raise and lower the machine via the tractor's three-point hydraulic system.
 - While doing so, actuate the manual controls for the tractor's three-point hydraulic system on the rear of the tractor, from the provided workstation.
- 4. Secure the machine, lifted in the measured clearance height, against unintentional lowering (for example, by supporting it or hooking it to a crane).
- 5. Secure the tractor from unintentional starting before entering the danger area between the tractor and machine.
- 6. When measuring the length and shortening the PTO shaft, read and follow the operating manual from the PTO shaft manufacturer.
- 7. Put the shortened halves of the PTO shaft back together.
- 8. Grease the universal joint shaft of the tractor and the gearbox input shaft before connecting the PTO shaft.
 - The tractor symbol on the protective tube of the PTO shaft identifies the tractor-side connection of the PTO shaft.



6.3 Securing the tractor / machine against unintentional start-up and rolling



WARNING

Danger of crushing, shearing, cutting, entrapment, entanglement, being drawn in, caught or struck during all interventions in the machine.

- Due to powered operating elements.
- Due to unintentional actuation of operating elements or running of hydraulic functions when the tractor engine is running.
- Due to tractor and connected machine unintentionally starting up or rolling away.
- Secure the tractor and the machine against unintentional startup and rolling before any intervention in the machine.
- It is forbidden to make any intervention in the machine, such as installation, adjustment, troubleshooting, cleaning and repairs
 - o when the machine is running
 - o for as long as the tractor engine is running with a connected PTO shaft/hydraulic system.
 - when the ignition key is inserted in the tractor and the tractor engine with the connected turbine shaft / hydraulic system could be started unintentionally.
 - when moving parts are not blocked against unintentional movement.
 - o when persons (children) are on the tractor.

During this work, there is particular danger from unintended contact with driven, unsecured operating elements.

- 1. Shut down the tractor engine.
- 2. Remove the ignition key.
- 3. Apply the tractor's parking brake.
- 4. Ensure that no persons (children) are on the tractor.
- 5. If necessary, lock the tractor cabin.



6.4 Adjusting the hydraulic system with the system setting screw

ZA-V Hydro



- Be sure to match the hydraulic systems of the tractor and the implement.
- The implement hydraulic system is adjusted using the system setting screw on the hydraulic block of the implement.
- Elevated hydraulic oil temperatures are the result of incorrect adjustment of the system setting screw, caused by persistent strain on the pressure relief valve of the tractor hydraulic system.
- Adjustments may only be made in a pressureless state!
- If there are hydraulic malfunctions between the tractor and the implement during start-up, please contact your service partner.
- (1) System setting screw can be adjusted in position A and B
- (2) LS connection for the load sensing control line

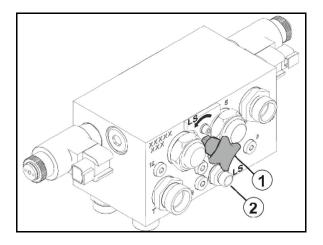


Fig. 42

Implement-side connections in compliance with ISO15657:

- (1) P feed line, pressure line, plug standard width 20
- (2) LS control line, plug standard width 10
- (3) T return line, socket standard width 20

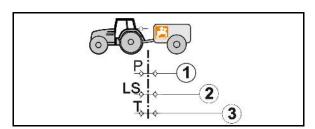


Fig. 43



- (1) Open-Center hydraulic system with constant flow pump (gear pump) or setting pump.
- → Put the system setting screw in position A.
- Setting pump: Set the maximum required oil quantity on the tractor control unit. If the oil quantity is insufficient, correct functioning of the implement cannot be ensured.
- (2) Load-Sensing hydraulic system (pressureand flow-regulated setting pump) with direct load sensing pump connection and LS setting pump.
- → Put the system setting screw in position B.
- (3) Load-Sensing hydraulic system with constant flow pump (gear pump).
- → Put the system setting screw in position B.
- (4) Closed-Center hydraulic system with pressure-regulated setting pump.
- → Put the system setting screw in position B.
- Risk of overheating of the hydraulic system: the Closed-Center hydraulic system is less suitable for the operation of hydraulic motors.

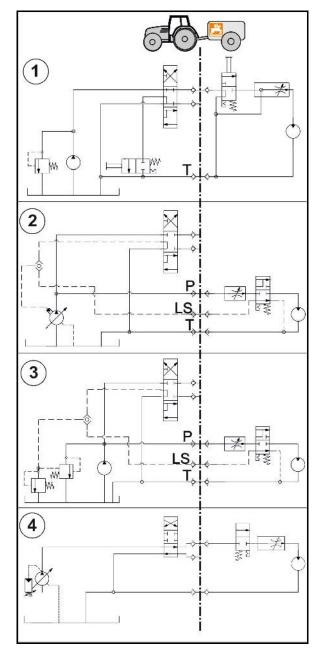


Fig. 44



7 Coupling and uncoupling the machine



When coupling and decoupling the machine, comply with the chapter "Safety information for the user", page 23.



WARNING

Danger from crushing, catching, entanglement and / impacts caused by unintentional starting and rolling of the tractor when the tractor's PTO shaft and supply lines are coupled or decoupled!

Secure the tractor and machine against unintentional start-up and rolling, before entering the danger area between the tractor and machine when coupling or decoupling the PTO shaft. See page 77.



80

WARNING

Danger from crushing and impacts between the rear of the tractor and the machine during coupling/uncoupling.

- It is prohibited to operate the tractor's 3-point hydraulic system while persons are present between the rear of the tractor and the machine.
- Only actuate the operator controls for the tractor's three-point hydraulic system
 - o from the intended workstation beside the tractor.
 - o if you are outside of the danger area between the tractor and the machine.



7.1 Coupling the machine



WARNING

Danger from crushing and / or impacts when coupling the machine between the tractor and the machine!

Instruct people to leave the danger area between the tractor and the machine before you approach the machine.

Any helpers may only act as guides standing next to the tractor and the machine, and may only move between the vehicles when both are at a standstill.



WARNING

Risk of crushing, catching, entrapment and impacts when the machine is unexpectedly released from the tractor!

- Use the intended equipment to connect the tractor and the machine in the proper way.
- When coupling the machine to the tractor's three-point hydraulic system, ensure that the attachment categories of the tractor and the machine are the same.
- → Be absolutely certain to upgrade the category II upper and lower link pins of the machine to category III using reducing sleeves if your tractor has a category III three-point linkage.
- Only use the upper and lower link pins provided to couple up the machine (original pins).
- Check the upper and lower link pins for visible defects whenever the machine is coupled. Replace the upper and lower link pins in the event of clearly visible wear.
- Secure the upper and lower link pins against unintentional release.
- Perform a visual inspection to ensure that the upper and lower link hooks are correctly locked before reversing the tractor.



WARNING

Danger of breaking during operation, insufficient stability and insufficient tractor steering and braking power on improper use of the tractor!

You may only connect the machine to tractors suitable for the purpose. For this, see the chapter "Checking the suitability of the tractor", page 71.





WARNING

Risk of energy supply failure between the tractor and the machine through damaged power lines!

During coupling, check the course of the power lines. The power lines

- must give slightly without tension, bending or rubbing on all movements of the connected machine.
- may not scour other parts.
- 1. Secure the machine to prevent it from accidentally rolling away if the machine is equipped with a transport fixture see "Transport and parking device" chapter on page 65.
- 2. Always check for visible damage when coupling the machine: See the chapter "Obligation of operator" on page 9.
- 3. Fasten the ball sleeves over the upper link pins and fasten the lower link pins in the pivot points of the three-point attachment frame.



Be absolutely certain to upgrade the category II upper and lower link pins of the machine to category III using reducing sleeves if your tractor has a category III three-point linkage.

- 4. Secure the upper link pin and the lower link pin against unintentional release with a linchpin each. See the chapter "3-point attachment frame", Page 53.
- 5. Direct people out of the danger area between the tractor and machine before you approach the machine with the tractor.
- 6. First couple the PTO shaft and the supply lines to the tractor before you couple the machine with the tractor as follows:
 - 6.1 Drive the tractor up to the machine to leave a clearance of approximately 25 cm between tractor and machine.
 - 6.2 Secure the tractor against unintentional starting and unintentional rolling away. For this, see the chapter "Securing the tractor against unintentional starting and rolling", from page 77.
 - 6.3 Check whether the universal joint shaft of the tractor is switched off.
 - 6.4 Couple the PTO shaft, see the chapter "Coupling the PTO shaft", from page 48.
 - 6.5 Couple the hydraulic hose lines, see the chapter "Coupling the hydraulic hose lines", from page 51.
 - 6.6 Couple the lighting system, see the chapter "Transportation equipment", page 34.
 - 6.7 Couple the control computer (if installed), refer to separate operating manual.
 - 6.8 Align the lower link hooks so that they are flush with the lower attachment points of the machine.
- 7. Now continue to reverse the tractor up to the machine so that the lower linking points of the machine pick up the lower link hook of the tractor.
- 8. Raise the three-point hydraulic system of the tractor until the lower link hooks receive the ball sleeves and automatically interlock.



- 9. From the tractor seat, couple the upper link to the top attachment point of the three-point attachment frame using the top link hook.
- → The top link hooks lock automatically.
- 10. Perform a visual inspection to ensure that the upper and lower link hooks are correctly locked before reversing the tractor.

7.2 Uncoupling the machine



WARNING

Danger from crushing and / or impacts

- due to insufficient stability and tilting of the uncoupled machine on uneven, soft ground!
- due to unintentional rolling of the machine parked on a transportation device!
- Secure the machine against unintentional rolling when you park the machine on a transportation device. Here, see the chapter "Transportation and parking device", page 65.



CAUTION

Danger of injury due to the implement tipping.

When setting down the fertilizer spreader, only a small residual amount may be found in the hopper.



Setting down the implement without transport device / with lifted transport device:

Set down the implement on a platform that is approx. 25 cm so that the lower link receptacle is easily accessible and the coupling procedure can be carried out easily.

The platform must be sufficiently wide and long so that the machine cannot tip.



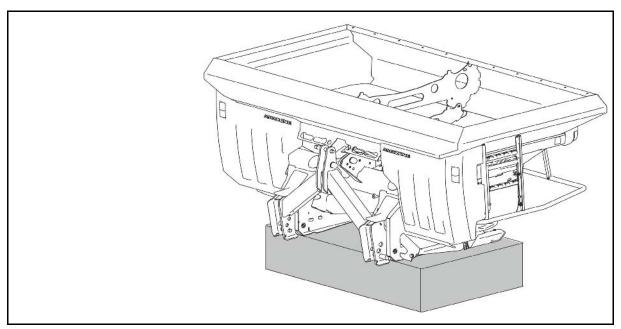


Fig. 45

- 1. Always place the machine with empty hopper on a horizontal storage space with a solid base.
- 2. Always check for visible damage when uncoupling the machine. See the chapter "Obligation of operator" on page 9.
- 3. Uncouple the machine from the tractor as follows:
 - 3.1 Relieve the load from the top link.
 - 3.2 Unlock and uncouple the top link hooks from the tractor
 - 3.3 Relieve the load from the lower link.
 - 3.4 Unlock and uncouple the lower link hooks from the tractor seat.
 - 3.5 Draw the tractor approximately 25 cm forwards.
 - → The space created between the tractor and the machine allows better access for decoupling the turbine shaft and the power lines.
 - 3.6 Secure the tractor against unintentional starting and rolling away, see the chapter "Securing the tractor against unintentional starting and rolling away", from page 77.
 - 3.7 Secure the machine to prevent it from accidentally rolling away if the machine is equipped with a transport fixture see "Transport and parking device" chapter on page 65.
 - 3.8 Uncouple the PTO shaft, see the chapter "Uncoupling the PTO shaft", from page 49.
 - 3.9 Uncouple the hydraulic hose lines, see the chapter "Uncoupling the hydraulic hose lines", from page 52.
 - 3.10 Uncouple the lighting system, see the chapter "Transportation equipment", page 34.
 - 3.11 Couple the control computer (if installed), refer to separate operating manual.



8 Adjustments



When performing any adjustment work on the machine, observe the information in the following chapters

- "Warning pictograms and other labels on the machine" from page 16 and
- "Safety information for the operator" from page 23.

Observing this information is important for your safety.



WARNING

Danger of, shearing, cutting, entrapment, entanglement, being drawn in, caught or struck during all adjustment work on the machine

- due to unintentional contact with moving operating elements (spreading vanes of rotating spreading discs).
- due to tractor and connected machine unintentionally starting up or rolling away.
- Secure the tractor and the machine against unintentional startup and rolling, before adjusting the machine. See page 77.
- Only touch moving operating elements (rotating spreading discs) when they have come to a complete standstill.



WARNING

Risk of contusions, catching and knocks during all adjustment work on the machine due to unintentional lowering of the coupled and raised machine.

Secure the tractor cabin against entry of other persons to prevent unintentional actuation of the tractor's hydraulic system.

Please note that the individual spreading properties of the spread material have a significant influence on the lateral distribution and spread rate. For this reason, the listed setting values should only be considered as a reference.

The spreading properties depend on the following factors:

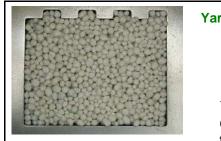
- The fluctuations in the physical data (specific weight, grain size, frictional resistance, cw value, etc.) within the same type and brand
- The different properties of the spread material due to weather factors and/or storage conditions.

As a result of this, we cannot guarantee that your spreading material, even with the same name and from the same manufacturer, has the same spreading properties as the listed spreading material. The specified setting recommendations for the lateral distribution are based exclusively on the weight distribution and not on the nutrient distribution (this applies particularly for mixed fertilisers) or the active substance distribution (e.g., for slug pellets or lime). Claims for damages not caused by the centrifugal spreader itself are excluded.



All settings on the machine are made on the basis of the setting chart for the corresponding fertilizer.

- Pay attention to the grain diameter and bulk density.
- The calibration factor can be used as a starting value for fertilizer calibration.
 - 1. Pay attention to the working width.
 - 2. V-Set Selection of the spreading disc
 - 3. Setting of the spreading vane.
 - 4. Setting of the spreading disc speed, see page 105.
 - 5. Setting for boundary and ditch spreading, see page 102.
- 6. Setting of the switch On and Off points, see page 107



YaraBela® EXTRAN 27





Calibration factor 1,00

							Ä	_						
ZA-V			1/2 B = B	Side sprea- ding	Bound	dary spre	eading		Ditch sp	1	↓ #			
				F-880 A	Î.	1	-%		1	-%				
2	18,0	17/46	720	С	60	90	25	5	90	60	9	-220	18	-8
V-Set	24,0	17/46	720	D	60	90	25	5	90	60	10	-220	23	-4
·>	28,0	18/47	720	E	60	90	25	5	90	60	12	-220	27	1
3	27,0	14/46	720	Е	50	80	25	5	80	60	12	-220	28	-3
V-Set	32,0	15/46	720	F	50	80	25	5	80	60	13	-220	31	0
>	36,0	15/48	720	G	50	80	25	5	80	60	14	-220	32	2



For unknown kinds of fertiliser or a general check of the set working width, you can easily check the working width using the mobile fertiliser test rig (optional).



8.1 Adjusting the mounting height



WARNING

Danger of crushing and / or impact for persons behind / under the fertiliser spreader due to unintentional dropping of the fertiliser spreader if the top link halves are accidentally rotated apart or tear apart!

Make sure no persons are present in the danger area behind or below the machine before adjusting the mounting height via the upper link.



Set the exact mounting height of the loaded machine on the field in accordance with the setting chart. Following the adjustment, measure the mounting height at the front and rear side of the fertiliser spreader from the surface of the ground (Fig. 46).

- 1. Switch off the universal joint shaft of the tractor (if necessary).
- 2. Wait until rotating spreading discs come to a complete standstill (if necessary) before adjusting the mounting height.
- 3. Direct persons away from the danger zone behind or under the machine.
- 4. Adjust the required mounting height on the field as per the specifications in the setting chart for the required fertiliser type (Standard height = 80 cm).
 - 4.1 Raise or lower the fertiliser spreader via the tractor's threepoint hydraulic system until the spreading disc at the side in the centre reaches the required mounting height.
 - 4.2 Change the length of the upper link if the mounting heights a and b on the front and reverse side of the spreading discs deviate from the required mounting heights.

Standard mounting height	=	a / b = 80 cm
Installation dimension a smaller than b	=	Extend length of the top link
Installation dimension a greater than b	=	Shorten length of the top link

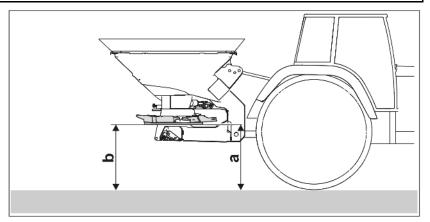


Fig. 46



8.2 Mounting height for late top dressing

Using the tractor's three-point linkage, set the mounting height of the spreader so that the distance between the grain tips and the spreading discs is approx. 25 cm. Fasten the lower link pins in the lower link connections at the bottom if required.

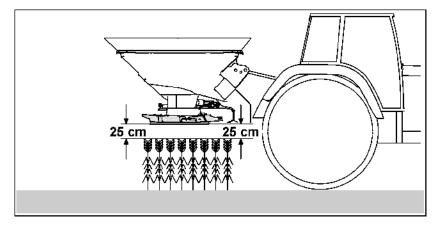


Fig. 47



8.3 Setting the spread rate



For the **ZA-V** with control terminal, see separate operating manual!

Setting the spread rate for implements without control terminal

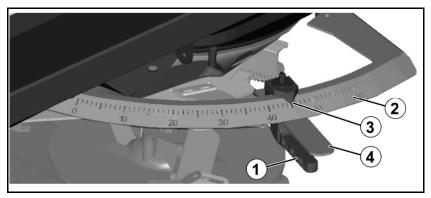


Fig. 48

To achieve the desired **spread rate**, set the **slider position** via the two setting levers.

Determine the required slider position either directly from the setting chart or using the calculating disc rule.



The settings shown in the setting chart are only intended as guide values. The flow characteristics of the fertiliser may vary and other settings may therefore be required. Therefore, we recommend carrying out a spread rate check before spreading begins.



The shutter position is determined using the sliding ruler after a spread rate check. This takes the varying flow characteristics of the fertiliser into account when the slider position is determined.

Setting the slider position using the setting lever

- 1. Close the metering shutter hydraulically.
- 2. Release the (Fig. 48/1) locking mechanism.
- 3. Look for the required slider position on the scale (Fig. 48/2).
- 4. Adjust the read-off edge (Fig. 48/3) of the setting lever pointer (Fig. 48/4) so that it corresponds to the scale value..
- 5. Tighten the locking mechanism again.



Select identical slider positions for the left and right sliders!



Reading off the slider position from the setting chart

The slider position depends on the

- Types of fertiliser being spread (quantity factor).
- Working width [m].
- Working speed [km/h].
- Desired spread rate [kg/ha].

Extract from setting chart:

	Shutter position for rate setting																										
Wic	\	kg/ha	20	22	100	125	150	175	200	225	250	275	300	325	320	375	400	425	450	475	200	220	009	200	800	006	1000
	:														•												
_	ı	10	16	19	21,5	24	25,5	27,5	29	30	31,5	33	34,5	+	36,5	38	39	40	41	41,5	42,5	44,5	45,5	48	50	52	54,5
18 m	km/h	12	17	20,5	23,5	25,5	27,5	29,5	31	32,5	34,5	36	37	38,5	39,5	41	42	43	44	45	45,5	47	48,5	51	53,5	56	58,5
		14	18	22	25	27,5	29,5	31	33	35	36,5	38	39,5	41	42,5	43,5	44,5	45,5	46,5	47	48	49,5	51	54	57	59,5	

Tabel 1

Example:

Type of fertiliser:: YaraBela® EXTRAN 27

Working width: 10 m

Working speed:: 10 km/h

Desired spread rate: 350 kg/ha

→ Read off shutter position: 36,5



It is recommended to carry out a spread rate check with this slider position.



8.4 Spread rate check



See operating manual for the ISOBUS software / Calibrate fertiliser section.

Alternatively, the spread rate check is:

ZA-V Profis

- carried out at the beginning of the spreading process (the calibration factors are measured while spreading the first 200 kg of fertiliser).
- → Machine data menu:

Calibration procedure switch on offline calibration.

- Work menu: select Automatic fertiliser calibration
- carried out continually throughout the spreading process (online calibration).
- → Machine data menu:

Calibration procedure switch on online calibration

ZA-V

- performed with the calibration device while stationary before operation.
- → The fertiliser flowing out is collected and weighed

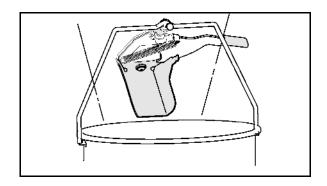


Fig. 49

- performed with the fertiliser chute on the left shutter while standing still before operation.
- The fertiliser flowing out is collected and weighed.



Always perform a spread rate check with the fertiliser chute for slug pellets or fine seeds.

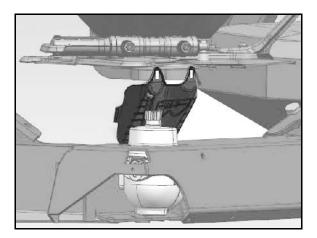


Fig. 50



Spread rate check while standing still



- It is recommended to perform a spread rate check each time the fertiliser is changed.
- Perform the spread rate check at a standstill with the spreading discs removed and the spreading disc drive switched on.
- Perform a test run first in order to ensure for continuous fertiliser flow
- Take note of the following values during the rate check:
 - Flow time in s
 - o Flow quantity in kg
- Fill the collection bucket as full as possible during the spread rate check.

8.4.1 Preparations for the spread rate check with the fertiliser chute

1. Remove both spreading discs.

Always install the central bolt for the spreading disc as protection from water / fertiliser, even if the spreading discs are not installed.

- 2. Hook the fertiliser chute onto the two attachments on the base plate.
- Put the collection bucket under the fertiliser chute.



WARNING

Risk of injury from rotating spreading discs!

Remove both spreading discs before the spread rate check.

Fig. 52: fertiliser chute attached with holding clips in parking position.

Before removing from the parking position, press the fertiliser chute together at the sides.

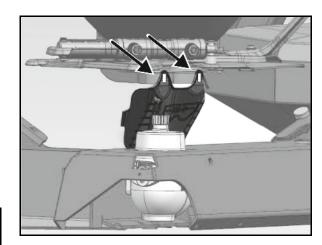


Fig. 51

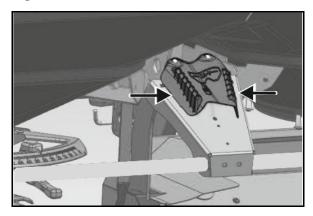


Fig. 52



8.4.2 Performing a spread rate check with the fertiliser chute

- 1. Add a sufficient quantity of fertiliser to the hopper.
- Put the collection bucket under the fertiliser chute
- 3. Adjust the left shutter position according to the setting chart.
- 4. Set the PTO shaft speed.
- 5. Open the left shutter hydraulically and start the time measurement.
- As soon as the collection bucket is full, close the shutter and stop the time measurement.
- Weigh the collected fertiliser (allow for the weight of the collection bucket).
- 8. Determine the shutter position with the sliding ruler.
- 9. Adjust the shutter position on both sides of the fertiliser spreader.

8.4.3 Performing a spread rate check with a calibration device on the side

- Add a sufficient quantity of fertiliser to the hopper.
- 2. Hang a collection bucket onto the calibration device.
- Open the outlet of the calibration device using the hand lever and start the time measurement.
- As soon as the collection bucket is full, close the outlet and stop the time measurement.
- Weigh the collected fertiliser (allow for the weight of the collection bucket).
- Determine the shutter position with the sliding ruler.
- 7. Adjust the shutter position on both sides of the fertiliser spreader.

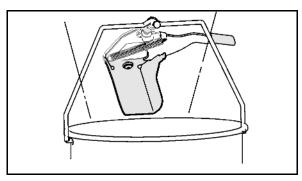


Fig. 53



8.4.4 Determining the shutter position with the sliding ruler

The sliding ruler is used to determine the shutter position after performing a spread rate check.

This is required for implements with manual shutter adjustment using the setting lever and for implements with EasySet.

The sliding ruler consists of the covering film and 3 sliding inserts.

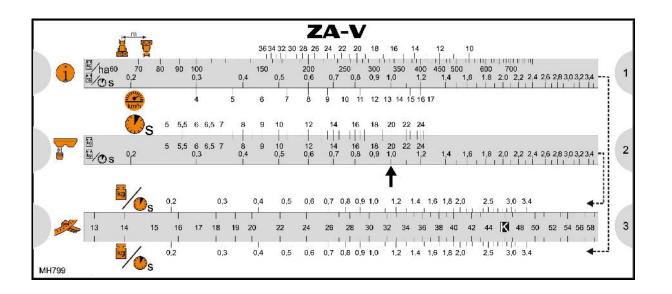
- Insert 1 for determining the desired target quantity in kg/s.
- Insert 2 for determining the actual spread rate during the spread rate check in kg/s.
- Insert 3 for determining the shutter position.



Both sides of the sliding ruler must be used, depending on the spread rate.

To determine the shutter position for normal and high spread rates (fertiliser).

To determine the shutter position for low spread rates (slug pellets or fine seeds). Only for the spread rate check using the left shutter.

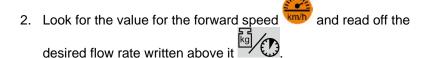




Inserts:



1. Slide insert 1 so that the values for the working width and target quantity ha are lined up on top of each other.



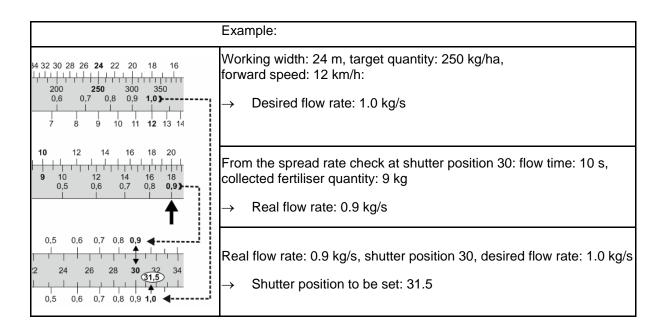


- 3. Perform the spread rate check and take note of the values for the fertiliser discharge time and the collected fertiliser quantity in kg.
- 4. Slide insert 2 such that the value for discharge time and the collected fertiliser quantity in kg are lined up on top of each other.
- 5. Read off the real flow rate above the arrow

For spread rate check on the left shutter:



- 1. Slide insert 3 such that the value for the real flow rate (above insert 3) is lined up on top of the set shutter position.
- 2. Look for the value for the desired flow rate (below insert 3) and read off the shutter position to be set above it.
- 3. Adjust the shutter position on both sides of the fertiliser spreader.

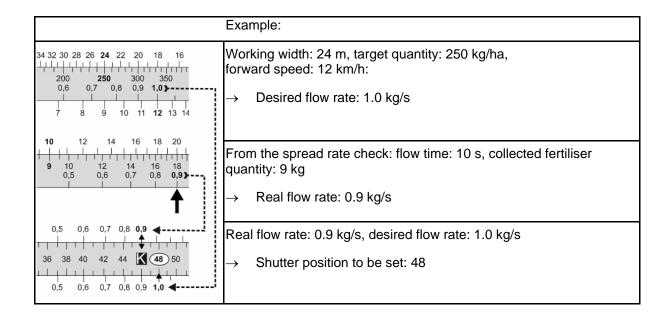




For spread rate checks with a calibration device on the side:



- 1. Slide insert 3 such that the value for the real flow rate (above insert 3) is lined up on top of \mathbf{K} .
- 2. Look for the value for the desired flow rate (below insert 3) and read off the shutter position to be set above it.





8.5 Setting the spreading disc speed

Take the spreading disc speed for the corresponding fertiliser from the setting chart.

Correctly set and maintain the spreading disc speed via the PTO shaft.

Hydro: the spreading disc speed must be entered on the control terminal.



Tronic: the gearbox translates the PTO shaft speed with the transmission ratio 1:1.33 in the upper speed range (see table below).

Speed - PTO shaft	Translation	Speed - spreading disc
[rpm]		[rpm]
375		500
415		550
450	1 :1,33	600
540		720
600		800
675		900



8.6 Setting the working width



- There are different spreading disc pairs for the various working widths.
- The working widths are adjustable within the working ranges of the respective spreading disc pairs (however, there may be deviations for the spreading of urea).
- The type of fertiliser and desired working width determine the setting of the pivotable spreading vanes.

The specific spreading properties of a fertiliser influence its throwing range. The pivotable spreading vanes allow the adjustment of these specific spreading properties of a fertiliser, so that the respective fertiliser can be spread over the desired working width.

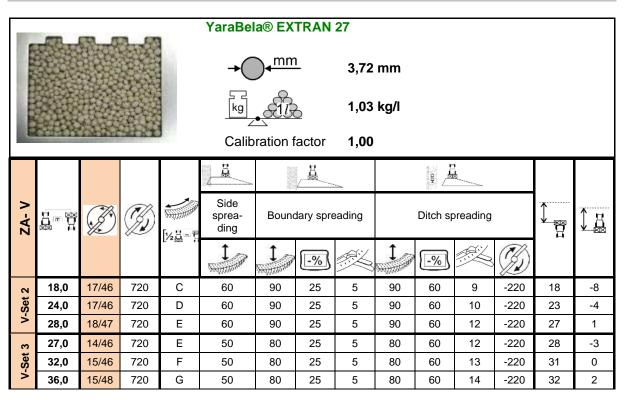


The primary factors that affect the spreading properties are:

- Granule size
- Bulk density
- Surface condition
- Humidity

We therefore recommend the use of a well granulated fertiliser by a renowned manufacturer and also checking of the working width setting using the mobile fertiliser test rig.

Extract from setting chart





8.6.1 Replacing the spreading discs

- 1. Loosen the central bolt with the tool.
- 2. Remove the spreading disc from the gearbox shaft.
- 3. Put on the other spreading disc.
- 4. For easier assembly, apply assembly paste (KA059) on the thread of the central bolt.
- 5. Fasten the spreading disc by tightening the central bolt.

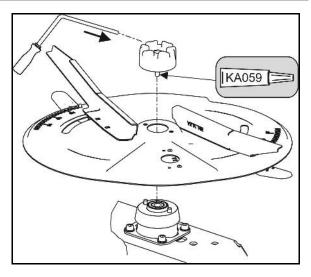


Fig. 54



The inner diameter of the spreading disc and the gearbox attachment are larger on the right to prevent confusion of the right and left spreading discs.

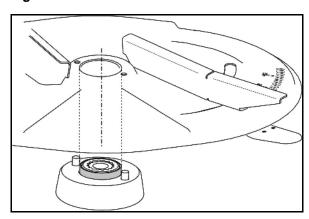


Fig. 55



8.6.2 Adjusting the spreading vane positions

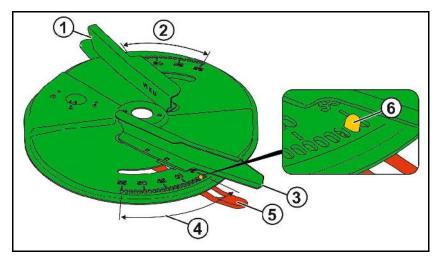


Fig. 56

- (1) Short spreading vane
- (2) Adjustment scale (5-25) for short spreading vane
- (3) Long spreading vane
- (4) Adjustment scale (35-55) for long spreading vane
- (5) Adjustment lever for spreading vane
- (6) Vane locking mechanism as indicator of the vane position



The spreading vane position depends on:

- the working width and
- the type of fertiliser.



- Swivelling the spreading vanes to a higher scale value increases the working width.
- The shorter spreading vanes primarily distribute the fertiliser in the centre of the spread pattern, while the longer vanes primarily distribute it to the outer area.



Adjust the spreading vanes as follows:

- 1. Switch off the tractor PTO shaft.
- 2. Secure the tractor against unintentional starting and unintentional rolling away.
- 3. Wait until any rotating spreading discs have come to a full stop.
- 4. Adjust the desired working width on both spreading discs by swivelling the short and long spreading vane.
 - 4.1 Turn the spreading disc in such a manner that each spreading vane can be easily adjusted.
 - 4.2 Obtain the required setting values for the short and long spreading vane from the setting chart.
 - 4.3 Press the hand lever down and adjust the spreading vane in such a manner that the vane locking mechanism indicates the required setting value on the scale.
 - 4.4 Release the hand lever so that the vane locking mechanism secures the set position.

8.6.3 Checking the working width with the mobile test rig (optional)

The setting values of the setting chart are to be considered **guideline values**, as the spreading properties of the different types of fertiliser change. We recommend checking the set working width of the throw spreader using the **mobile fertiliser test rig** (Fig. 57).

For more information, refer to the operating manual for the "mobile test rig".



Fig. 57



8.7 Boundary, ditch and side spreading

1. Boundary spreading in accordance with fertiliser ordinance (Fig. 58):

Along the field boundary there is a road, a field path or another person's lot.

Fertiliser is not permitted to fall beyond the boundaries in accordance with the fertiliser ordinance.

2. Ditch spreading in accordance with fertiliser ordinance (Fig. 59):

There is body of water or a ditch along the field boundary.

The fertiliser ordinance specifies the following:

- No fertiliser must be spread within one metre of the boundary (with use of boundary spreading devices).
- No fertiliser must be spread within three metres of the boundary (without use of boundary spreading devices).
- Erosion and wash-away (e.g. in surface waters) must be prevented.

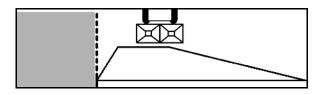


Fig. 58

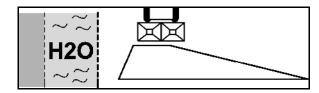


Fig. 59



Boundary spreading and ditch spreading:

To prevent over-fertilising in the inside of the field, the spread rate at the boundary must be reduced. There is a slight under-fertilising in front of the field boundary.

Hydraulic or EasySet shutter control:

Reduce the shutter position on the boundary side by the number of increments given in the setting chart.

AMASPREAD⁺ or ISOBUS:

The spread rate is reduced automatically.

Set the rate reduction according to the setting chart on the control terminal / control computer beforehand

3. Side spreading (Fig. 60):

The boundary is delineated by an area in agricultural use. It is acceptable for a small amount of fertiliser to be thrown across the field boundary.

The fertiliser distribution in towards the centre of the field is still close to the nominal quantity. A small amount of fertiliser is thrown across the field boundary.

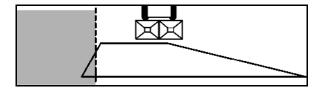


Fig. 60





- The values in the setting chart are intended as reference values. Depending on the fertiliser properties and the set spreading vane position, the optimal setting can differ from the values in the setting chart. For this reason, we strongly recommend checking the setting with the mobile test rig.
- The border/edge distance in the setting chart always represents half of the working width.

8.7.1 Boundary and side spreading using the **Limiter**

The height of the border spreading deflector can be set to adjust the limiter to the field border characteristics (border spreading or edge spreading).

- Manually using the hole bar
- Electrically using the control computer, see separate operating manual.

The border spreading deflector can be swivelled around the spreading disc to adjust the limiter to the border distance and the type of fertiliser.

The value to be set should be read from the setting chart.

Manual conversion boundary spreading / border spreading / ditch spreading

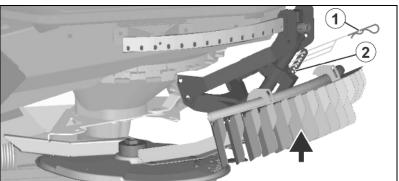


Fig. 61

- 1. Lift the border spreading deflector hydraulically.
- 2. Peg the R-clip (1) into the hole bar (2) according to the setting chart.



Adjust according to the type of fertiliser and border distance

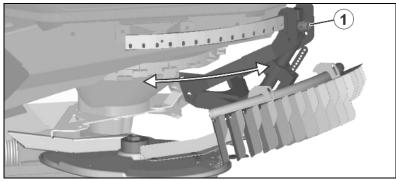


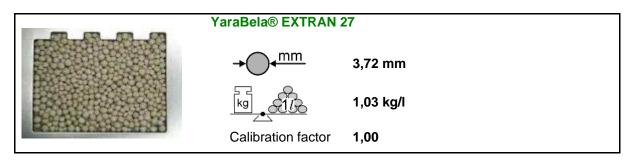
Fig. 62

- Pull the adjusting knob (1) and swivel the border spreading deflector up to the set value on the scale according to the setting chart.
- 2. Let go of the adjusting knob, so that it catches in the scale.



- The values in the setting table are intended as guideline values, since fertiliser condition may differ. Readjust the limiter if necessary.
- The border/edge distance in the setting table always represents half of the working width.

Extract from setting chart



							A	<u>.</u>		NS NS				
ZA- V				[½3 = B	Side sprea- ding	sprea- Boundary spreading				Ditch sp			↓ #	
				L-ss H	Î.	1	-%		1	-%				
2	18,0	17/46	720	С	60	90	25	5	90	60	9	-220	18	-8
V-Set	24,0	17/46	720	D	60	90	25	5	90	60	10	-220	23	-4
>	28,0	18/47	720	Е	60	90	25	5	90	60	12	-220	27	1
3	27,0	14/46	720	Е	50	80	25	5	80	60	12	-220	28	-3
V-Set	32,0	15/46	720	F	50	80	25	5	80	60	13	-220	31	0
>	36,0	15/48	720	G	50	80	25	5	80	60	14	-220	32	2



8.7.2 Boundary spreading by reducing the spreading disc speed

For boundary spreading with the ZA-V Hydro, the spreading disc speed on the boundary side is reduced.

Enter the spreading disc speed for boundary spreading on the control terminal.

↓With smaller working widths, the field-side spreading disc speed may also need to be reduced.

Enter the boundary-side quantity reduction for boundary spreading (25%) and ditch spreading (60%).

Excerpt from the setting chart

									S	prea	adin	g di:	sc											
				V-:	Set	1				V-Set2							V-Set3							
		5	6	7	8	9	10	11	9	10	11	12	14	14	12	14	14	15	16	17	18			
Fertilis- er									٧	Vork	ing	wid	th											
P K	<u> </u>	450	475	500	500	550	600	600	500	550	550	600	650	650	550	600	600	650	650	675	720			
PK MgO	A	250 ↓550	300 ↓550	400	400	425	450	475	350	400	400	450	550	550	400	450	450	500	550	575	600			
	H20	200 ↓500	250 ↓500	300	300	325	350	350	325	350	350	400	450	450	350	400	400	450	500	525	550			
				-		•	В	ounda	ary-s	ide s	sprea	adin	g dis	c sp	eed		-	-	-	-				
							ļ	Fiel	d-sid	le sp	read	ding	disc	spe	ed									



The specified rpm are guide values only. The optimal speed can deviate from these recommendations depending on the fertiliser properties and the set spreading vane position. For this reason, we strongly recommend checking the setting with the mobile test rig.



8.8 Switch-on point and switch-off point

- The switch-on point is the position for opening the shutters when moving out of the headlands at which the best possible fertiliser distribution is achieved.
- The switch-off point is the position for closing the shutters when moving onto the headlands at which the best possible fertiliser distribution is achieved.

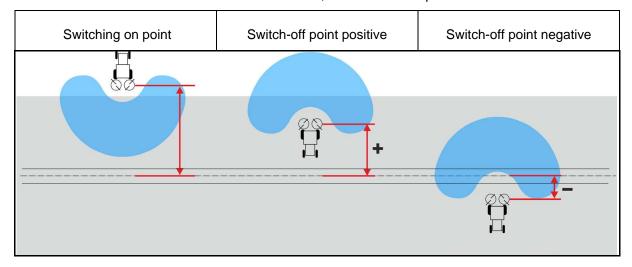
The switch-on point and switch-off point are measured from the centre of the headlands to the centre of the spreading disc.

See the setting chart for the switch-on point and switch-off point and enter it in the Fertiliser menu of the ISOBUS software.

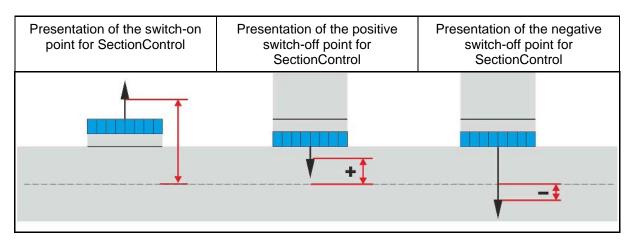
The switch-off point can have a positive or negative value.

Implements without SectionControl:

- Open shutters at the switch-on point.
- Close shutters, at the switch-off point.



Switch-on point and switch-off point for SectionControl





Adjusting the switch-off point for the driving style

The selection of the switch-off point depends on the driving style on the headlands.

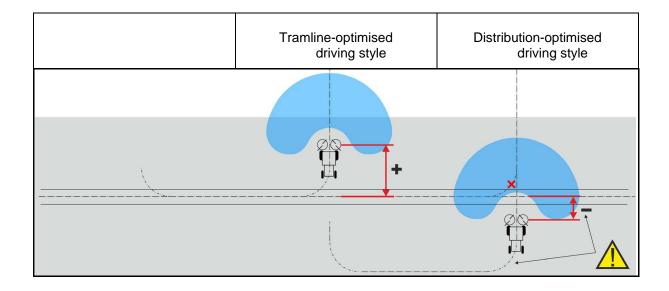
• Distribution-optimised driving style

With the distribution-optimised driving style, it is not possible to turn into the headland tramline in many cases, as, in particular with small/negative switch-off points, the shutters close too late.

- → Read the switch-off point from the setting chart.
- Tramline-optimised driving style
- With the tramline-optimised driving style, the switch-off point must be big enough so that the shutters close in due time before driving into the headland tramline.

However, this is not positive for fertiliser distribution on the head-

→ Switch-off point: at least 7 m.





9 Transportation



- Comply with the chapter "Safety information for the user", from page 25 when moving.
- Before moving off, check:
 - The correct connection of the supply lines
 - o The lighting system for damage, function and cleanliness
 - The hydraulic system for visible defects



WARNING

Risk of contusions, cutting, catching, drawing in and knocks through unintentional releasing of the coupled machine!

Carry out a visual check that the upper and lower link pins are firmly secured against unintentional release.



WARNING

Risk of contusions, cuts, dragging, catching or knocks from tipping and insufficient stability.

- Drive in such a way that you always have full control over the tractor with the attached machine.
 - In so doing, take your personal abilities into account, as well as the road, traffic, visibility and weather conditions, the driving characteristics of the tractor and the connected machine.
- Before transportation, fasten the side locking of the tractor lower link, so that the connected or coupled machine cannot swing back and forth.



WARNING

Danger of breaking during operation, insufficient stability and insufficient tractor steering and braking power on improper use of the tractor!

Comply with the maximum load of the connected machine and the approved axle and support loads of the tractor. If necessary, drive only with a partially filled hopper.



WARNING

Risk of falling from the machine if riding against regulations!

It is forbidden to ride on the machine and/or climb the running machine.



- During road transport, only lift the centrifugal broadcaster until the top edge of the reflector is no more than 1500 mm above the road surface.
- Secure the machine against unintentional lowering before driving on the road!
- Fold up the hopper access ladder before driving on roads.



10 Use of the machine



When using the machine, observe the information in the following sections:

- "Warning pictograms and other signs on the machine"
- "Safety information for the user", on page 23 ff.

Observing this information is important for your safety.



WARNING

Danger from ejected objects (fertiliser particles, foreign bodies, e.g. small stones) in the direction of the tractor without the intended protective equipment (deflector plates)!

Only ever start up the machine when the protective equipment (deflector plates) is fully installed.



WARNING

Danger from catching, entanglement, pulling in or entrapment during machine operation due to accessible powered elements of the machine.

- Only start up the machine, when all the safety equipment has been attached and is in the closed position.
- It is forbidden to open the safety equipment
 - o when the machine is running
 - o for as long as the tractor engine is running with a connected PTO shaft/hydraulic system.
 - when the ignition key is inserted in the tractor and the tractor engine with the connected turbine shaft / hydraulic system could be started unintentionally.



WARNING

Danger from ejected, damaged components caused by impermissibly high drive speeds of the tractor universal joint shaft!

Observe the approved machine drive speed before switching on the tractor universal joint shaft.





WARNING

Danger from being entangled and drawn in and danger from foreign objects being caught and thrown in the danger area of the driven PTO shaft!

 Whenever the machine is used, first check to ensure that the safety devices and guards of the PTO shaft are fully intact and functional.

Have damaged safety devices and guards of the PTO shaft replaced immediately by a specialised workshop.

- Maintain a sufficient safety clearance between you and the driven PTO shaft.
- Direct people out of the danger area of the driven PTO shaft.
- Shut down the tractor engine immediately in case of danger.



WARNING

Risk of contusions, cutting, catching, drawing in and knocks through unintentional releasing of the coupled machine!

Before each use of the machine, carry out a visual check that the upper and lower link pins are firmly secured against unintentional release.



WARNING

Danger of catching or entanglement and drawing in or entrapment of loose clothing by moving elements (rotating spreading discs)!

Do not wear loose-fitting clothing. Tight clothing reduces the risk of unintentional catching or entanglement and drawing in or entrapment by moving elements.



- For new machines, after 3-4 full hopper loads, check that the screws are tight and retighten if necessary.
- Use only fertiliser with the proper grain size, of the kinds listed in the setting chart. If you do not have accurate knowledge of the fertiliser, check the fertiliser lateral distribution for the set working width using the mobile fertiliser test rig.
- When spreading mixed fertilisers, note the following:
 - Each variety may have different flight characteristics.
 - The individual varieties may separate.
- After ever use, remove any fertiliser clinging to the spreading vanes.



10.1 Filling the centrifugal broadcaster



WARNING

Danger of breaking during operation, insufficient stability and insufficient tractor steering and braking power on improper use of the tractor!

Comply with the maximum load of the connected machine and the approved axle and support loads of the tractor. If necessary, drive only with a partially filled hopper.



- Remove residues or foreign bodies from the hopper before filling with fertiliser.
- Always fill the hopper with the guard and function screen closed.
 Only a closed guard and function screen prevents clumps of fertiliser and/or foreign bodies getting into the hopper and blocking the agitator.
- Observe the permitted payload of the spreader (see technical data) and axle loads of the tractor!
- Only fill the hopper when the sliders are closed.
- It is essential to observe the safety instructions from the fertiliser manufacturer. Use appropriate protective clothing as necessary.



WARNING

Tipping hazard!

- Never fill a fertiliser spreader unless it is hitched to the tractor.
- Never unhitch a fertiliser spreader or roll it (using a transport system) while it is full.



10.2 Spreading operation



- The spreading vanes are made of especially hard-wearing stainless steel. However, the spreading vanes are wearing parts.
- The type of fertiliser, times of use and spread rates influence the service life of spreading vanes.
- The technical condition of the spreading vanes is essential for uniform lateral distribution of the fertiliser on the field (i.e. forming strips).



WARNING

Danger of ejection of parts of the spreading vanes, caused by worn spreading vanes!

Every day, at the start and end of spreading work, check all spreading vanes for visible damage/defects.



WARNING

Danger from materials or foreign objects that are thrown from or ejected by the machine at high speeds.

- Make sure that uninvolved persons are kept well clear of the danger area of the machine in the following situations:
 - o Before you switch on the power for the spreading discs.
 - Before you open the slide gate.
 - o While the tractor engine is running.
- When spreading fertiliser at field edges in residential areas / along roads, take care not to endanger persons or damage objects. Maintain a sufficient safety distance and use the appropriate devices for boundary spreading and/or reduce the drive speed of the spreading discs.



WARNING

Risk of contusions, cutting, catching, drawing in and knocks through insufficient stability and tipping of the tractor and/or the connected machine.

Drive in such a way that you always have full control over the tractor with the attached machine.

In so doing, take your personal abilities into account, as well as the road, traffic, visibility and weather conditions, the driving characteristics of the driver and the connected machine.





WARNING

Danger from breaking age during operation when the overload clutch of the PTO shaft engages (if installed)!

Switch off the universal joint shaft of the tractor immediately if the overload clutch of the PTO shaft engages.

This avoids damaging the overload clutch.



WARNING

Danger from failure of the PTO shaft in case of excessive bending of the driven PTO shaft!

Observe the permitted bending of the driven PTO shaft when lifting the machine. Excessive bending of the driven PTO shaft causes increased, premature wear to or immediate destruction of the PTO shaft.

Switch off the universal joint shaft of the tractor immediately if the lifted machine makes a lot of noise while running.



WARNING

Danger of being entangled and drawn in event of contact with the driven agitator when climbing onto the machine!

- Never climb on the machine when the tractor engine is running.
- Secure the tractor and the machine against unintentional startup and rolling before climbing onto the machine.



WARNING

Danger of being caught and drawn in with driven agitator!

Never insert any objects through the guard and function screen while the tractor engine is running.



ZA-V with control terminal: See separate operating manual.

- The fertilizer spreader is connected to the tractor.
- The supply lines are connected.
- The operating terminal is connected.
- The settings have been made.
- ZA-V without an in-cab-terminal or EasySet: While spreading, always observe the selected operational speeds indicated on the setting chart.
 - Couple the universal joint shaft at a low tractor engine speed.
 Hydro: Switch on the hydraulic spreading disc drive.





- Do not open the shutter until you have reached the specified spreader disc speed!
- Maintain a constant spreading disc speed.
- Always carry out a spread rate check or turn on the online calibration at the beginning of the spreading process.

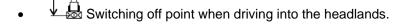


Observe the point for switching on and off in the setting chart!

The point for switching on and off is specified as distance in metres from the spreading disc centre to the centre of the track in the headlands in the setting chart.



Switching on point when driving into the field.



- 2. Moving to, and when the switching on point is reached, open the shutter.
- 3. At the switching off point before reaching the headlands, close the shutter.
- 4. For boundary spreading:
 - o lower the Limiter hydraulically.
 - Hydro: Reduce the spreading disc speed.
- 5. When you have finished spreading:
 - 5.1 Close the slider.
 - 5.2 Disengage spreader disc drive.



After long transport with a full hopper, ensure that the yield is correct before spreading begins.



If, despite an identical shutter position, you determine that the two hopper tips are not emptying uniformly, check the basic setting of the sliders.



10.3 Notes for spreading slug pellets (e.g. Mesurol)



It is forbidden to spread slug pellets with ZA-V and AmaSpread. The slug pellets cannot be properly spread.

The standard model ZA-V can also be used for wide-area spreading of slug pellets. The slug pellets (e.g. Mesurol) may either be pellets or have a pellet-like shape and are spread in relatively small quantities (e.g. 3 kg/ha).



Pay attention to the following particularities for application of slug pellets.

- Select **Fine spreading material** on the control terminal.
- Spreading of slug pellets must be executed at constant forward speed because speed-proportional quantity regulation is not active.
- Calibration of slug pellets is executed on the left hopper tip with the calibration chute.



WARNING

When filling the spreader, avoid breathing in product dust and direct skin contact (wear protective gloves). After the application, thoroughly wash your hands and all affected areas of your skin with soap and water.



DANGER

Some slug pellets can harm children and pets. Ensure that they are stored in an area that is inaccessible to both children and pets. Always refer to the directions for use from the slug pellet manufacturer.

For additional information on handling slug pellets, refer to the manufacturer's instructions and the general safety precautions for handling crop protection agents (in Germany, data sheet No. 18 of the Federal Biological Research Centre for Agriculture and Forestry.

- When spreading slug pellets, ensure that the outlet opening are always covered with product and make sure to always drive at a constant speed. A residue of approx. 0.7 kg for each hopper tip remains, which is impossible to spread according to the intended use of the fertiliser. To empty the spreader, open the slider and catch the flow of product (using a tarp, for example).
- Slug pellets must **not** be mixed with fertiliser or other materials in an attempt to operate the spreader in a different setting range.



10.4 Complete discharging



DANGER

Risk of injury from rotating spreader discs.

Do not drive spreader discs to remove any residue.



WARNING

Danger of being caught and drawn in with driven agitator!

- Never open the guard and function screen while the tractor engine is running.
- Never insert any object through the protection grating and function screen when the agitator is running.
- 1. Secure the tractor against unintentional start-up and unintentional rolling.
- 1. Remove the spreading discs.
- → Use tool
- 2. Open shutter.
- → Residual fertiliser runs out.
- 3. Close shutter.
- 4. Fit the spreading discs after emptying.

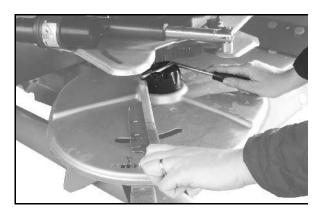


Fig. 63

Tool in parking position:

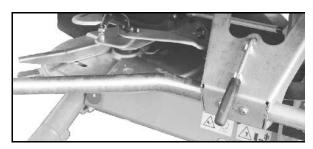


Fig. 64



11 Faults



WARNING

Risk of contusions, shearing, cutting, catching, entanglement drawing in and knocks through

- Unintentional falling of the machine raised using the tractor's three-point linkage.
- Unintentional falling of raised, unsecured machine parts.
- Unintentional start-up and rolling of the tractor-machine combination.

Secure the tractor and the machine against unintentional start-up and rolling, before eliminating faults on the machine. See page 77.

Wait for the machine to stop before entering the machine danger area.

11.1 Eliminating agitator malfunctions



WARNING

Danger from crushing, shearing and/or impact through unintentional closing of the open, unsecured guard and function screen!

Secure the open guard and function screen so that it cannot move accidentally before carrying out work in this area. See page 41.

11.2 Faults in electronics

If faults develop in the control computer or the electric setting motors that cannot be eliminated immediately, it is still possible to continue working (see the operating manual for the control computer).

11.3 Faults in electronics

Close the shutter manually



The manual closing of the shutter prevents the fertilizer from running out accidentally if the electrics do not react due to a fault.

- 1. De-energize the electrics.
- 2. Secure the tractor against unintentional start-up and unintentional rolling.
- Pull out the actuator of the piston rod manually.
- → Shutter closes.

Adjustment force required: 150 N

4. Switch the operating terminal back on and check the functions.

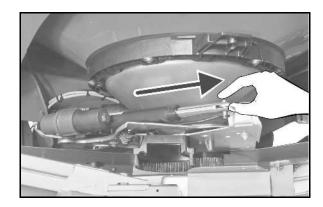


Fig. 65



11.4 Faults, causes and remedies

Fault	Cause	Remedy		
Fertiliser lateral distribution not uniform	Fertiliser deposits on the spreading discs and the spreading vanes.	Clean the spreading discs and the spreading vanes.		
	Sliders do not open all the way.			
Too much fertiliser in the tractor track	Prescribed spreading disc speed is not reached.	Increase tractor engine speed.		
	Spreading vanes and outlets defective or worn.	Check the spreading vanes and outlets. Replaced defective or worn parts immediately.		
	The spreading properties of your	Contact the		
	fertiliser differ from those of the one we tested when creating the setting chart.	AMAZONE Fertiliser Service.		
		≅ +49 5405 501-111		
Too much fertiliser in the overlap area	Prescribed spreading disc speed is exceeded.	Reduce tractor engine speed.		
	The spreading properties of your fertiliser differ from those of the one we tested when creating the setting chart.	Contact the AMAZONE Fertiliser Service.		
		######################################		
Both hopper tips do not empty uniformly at the identical slider position	Bridging of fertiliser.	Eliminate cause of bridging.		
	R-clip in the spiral agitator has shorn off due to overloading.	Replace R-clip.		
	Basic settings of the sliders differ	Check basic settings of the sliders.		
Overheating of the tractor hydraulic fluid	System converting bolt on the hydraulic block is incorrectly set	Adjust the system converting bolt correctly on the hydraulic block		
	Fluid quantity not reduced enough on the tractor control unit.	Reduce the fluid quantity on the tractor control unit.		



12 Cleaning, maintenance and repairs



WARNING

Risk of contusions, shearing, cutting, catching, entanglement drawing in and knocks through

- Unintentional falling of the machine raised using the tractor's three-point linkage.
- Unintentional falling of raised, unsecured machine parts.
- Unintentional start-up and rolling of the tractor-machine combination.

Secure the tractor and machine against unintentional start-up and rolling, before carrying out cleaning, maintenance or repair work on the machine when coupling or decoupling the machine. See also page 77.



WARNING

Risk of contusions, cutting, catching, drawing in and knocks through unprotected danger points!

- Mount protective equipment, which you removed when cleaning, maintaining and repairing the machine.
- Replace defective protective equipment with new equipment.



WARNING

Danger from crushing, shearing and/or impact through unintentional closing of the open, unsecured guard and function screen!

Secure the open guard and function screen so that it cannot move accidentally before carrying out work in this area. See page 41.



12.1 Cleaning



- Pay particular attention to the brake, air and hydraulic hose lines.
- Never treat brake, air and hydraulic hose lines with benzene, benzole, petroleum or mineral oils.
- After cleaning, grease the machine, in particular after cleaning with a high pressure cleaner / steam jet or liposoluble agents.
- Observe the statutory requirement for the handling and removal of cleaning agents.

Cleaning with a high pressure cleaner / steam jet



- Always observe the following points when using a high pressure cleaner / steam jet for cleaning:
 - o Do not clean any electrical components.
 - o Do not clean any chromed components.
 - Never aim the cleaning jet of the cleaning nozzle of the high pressure cleaner/steam jet directly at lubrication points, bearings, rating plates, warning signs, and stickers.
 - Always maintain a minimum jet distance of 300mm between the high pressure cleaning or steam jet cleaning nozzle and the machine.
 - o The set pressure of the high-pressure cleaner / steam jet must not exceed 120 bar.
 - Comply with safety regulations when working with high pressure cleaners.
- Clean machine with regular water jet (oiled implements only at washbays with oil separators).
- Give particular attention to cleaning discharge openings and sliders.
- Remove fertiliser deposits from the spreading discs and the spreading vanes.
- When the machine is dry, apply a coat of anti-rust compound. (Use only biodegradable compounds).



Always install the central bolt for the spreading disc as protection from water, even if the spreading discs are not installed.



12.2 Lubrication instructions

Lubricants



For lubrication, use a lithium saponified, multipurpose grease with EP additives:

Company	Lubricant designation		
	Normal use conditions	Extreme use conditions	
ARAL	Aralub HL 2	Aralub HLP 2	
FINA	Marson L2	Marson EPL-2	
ESSO	Beacon 2	Beacon EP 2	
SHELL	Retinax A	Tetinax AM	

12.2.1 Lubricating the PTO shaft

For winter operation, grease the protective tubes to prevent them from freezing.

Also observe the installation and service instructions from the PTO shaft manufacturer, which are fastened to the PTO shaft.

Lubricate the weighing pin annually.



Fig. 66

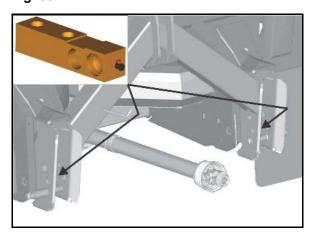


Fig. 67



12.3 Maintenance plan – Overview



- Carry out maintenance work when the first interval is reached.
- The times, continuous services or maintenance intervals of any third party documentation shall have priority.

Daily

Component	Maintenance work	See page	Specialist workshop
Spreading vanes	Condition check	124	

Weekly / Every 50 operating hours

Component	Maintenance work	See page	Specialist workshop
Hydraulic system	Condition check	126	Х
Hydraulic fluid filter	Check	130	Х

Every six months / 200 operational hours

Component	Maintenance work	See page	Specialist workshop
PTO shaft with friction clutch	Ventilate friction clutch	123	Х

As necessary

Component	Maintenance work	See page	Specialist workshop
Spreading vanes	Replace	124	



12.4 Ventilate the friction clutch

After long periods of disuse and before using it for the first time, "ventilate" the friction clutch as follows:

- 1. Dismantle the friction clutch from the gearbox input shaft.
- 2. Precisely measure the fitting length a of the springs and write it down.
- 3. Relieve the springs by loosening the nuts.
- Crank the clutch manually. This loosens any deposits caused by rust or moisture between the friction surfaces.
- 5. Tighten the nuts until the the compression springs have the indicated fitting length a.
- 6. Push the friction clutch onto the gearbox input shaft and fasten.
- 7. Refasten the all-round protective cover.

High humidity, large amounts of dirt or cleaning the machine with high-pressure cleaners increase the likelihood of thermal distortion of the friction linings.

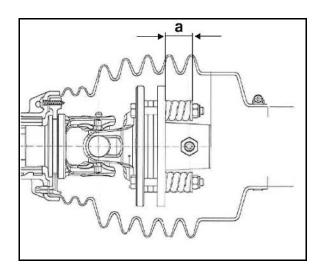


Fig. 68

12.5 Input and angular gearbox

The input and angular gearbox are maintenance-free under normal operating conditions. The gearbox is delivered from the factory with sufficient gear oil. It is usually not necessary to top up the oil. However, obvious evidence such as new oil stains on the machine's parking space or on machine parts and/or loud noises indicate an oil leak from the gearbox. Determine and eliminate the cause and top up the oil.

Oil filling quantity:

Input gearbox: 0,34 ISO VG 150 EP / SAE 90 gear oil

Angular gearbox: je 0,23 l ISO VG 150 EP / SAE 90 gear oil in

each case



12.6 Replacing the spreading vanes

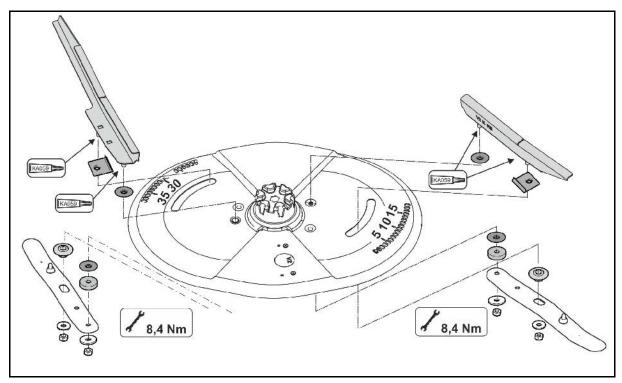


Fig. 69



When exchanging the spreading vanes, use the assembly paste provided. This is the only way to ensure that the specified tightening torque is sufficient.

Required tightening torque: 8,4 Nm



- The technical condition of the spreading vanes is essential for uniform lateral distribution of the fertiliser on the field (i.e. forming strips).
- The spreading vanes are made of especially wear-resistant stainless steel. Nevertheless, we remind you that the spreading vanes and their swivel vanes are wear parts.



Replace the spreading vanes as soon as holes from abrasion are visible.



12.7 Taring the spreader

If the control computer does not show 0 kg (+/- 5 kg) fill weight with the spreader empty, the spreader must be retared (see control computer operating manual).

This may occur, for example, after the attachment of special accessories.

12.8 Calibrating the spreader

If after filling the retared spreader does not show the correct fill weight, the spreader must be recalibrated (see the control computer operating manual).



12.9 Hydraulic system



WARNING

Danger due to escaping high-pressure hydraulic fluid which can penetrate the body through the skin (danger of infection).

- Only a specialist workshop may carry out work on the hydraulic system.
- The hydraulic system is under high pressure. Depressurise the hydraulic system before carrying out work on the hydraulic system.
- When searching for leak points, always use suitable aids.
- Never attempt to plug leaks in hydraulic hose lines using your hand or fingers.

Escaping high pressure fluid (hydraulic fluid) may pass through the skin and ingress into the body, causing serious injuries! If you are injured by hydraulic fluid, contact a doctor immediately. Risk of infection!



WARNING

Danger of unintentional contact with hydraulic fluid!

Please take the following first-aid measures:

- Following inhalation:
 - No special action required.
- Following contact with the skin:
 - o Wash off with plenty of soap and water.
- Following contact with the eyes:
 - Rinse eyes for several minutes under running water, holding the eyelid open.
- Following ingestion:
 - Seek medical assistance.





- When connecting the hydraulic hose lines to the tractor's hydraulic system, ensure that the hydraulic system is depressurised on both the tractor and the machine.
- Ensure that the hydraulic hose lines are connected correctly.
- Regularly check all the hydraulic hose lines and couplings for damage and impurities.
- Have the hydraulic hose line checked at least once a year by a specialist for proper functioning.
- Replace the hydraulic hose line if it is damaged or worn. Only use original AMAZONE hydraulic hose lines.
- The hydraulic hose lines should not be used for longer than six years, including any storage time of maximum two years. Even with proper storage and approved use, hoses and hose connections are subject to natural ageing, thus limiting the length of use. However, it may be possible to specify the length of use from experience values, in particular when taking the risk potential into account. In the case of hoses and hose connections made from thermoplastics, other guide values may be decisive.
- Dispose of old oil in the correct way. If you have problems with disposal, contact your oil supplier.
- Keep hydraulic fluid out of the reach of children!
- Ensure that no hydraulic fluid enters the soil or waterways.

12.9.1 Labelling of hydraulic hose lines

The assembly labelling provides the following information:

Fig. 70/...

- (1) Manufacturer's marking on the hydraulic hose line (A1HF)
- (2) Date of manufacturer of the hydraulic hose line(04 / 02 = Yes / Month = February 2004)
- (3) Maximum approved operating pressure (210 BAR).

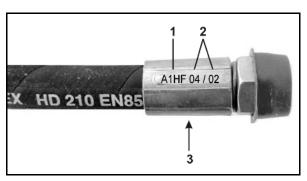


Fig. 70



12.9.2 Maintenance intervals

After the first 10 operating hours, and then every 50 operating hours

- 1. Check all the components of the hydraulic system for tightness.
- 2. If necessary, tighten screw unions.

Before each start-up:

- 1. Check hydraulic hose lines for visible damage.
- 2. Eliminate any scouring points on hydraulic hose lines and pipes.
- 3. Immediately replace worn or damaged hydraulic hose lines and pipes.

12.9.3 Inspection criteria for hydraulic hose lines



For your own safety, comply with the following inspection criteria! Replace hydraulic hose lines if the respective hydraulic hose line fulfils at least one of the following criteria:

- Damage to the outer layer up to the ply (e.g. scouring points, cuts, cracks).
- Brittleness of the outer layer (crack formation of the hose material).
- Deformations which do not match the natural shape of the hose or the hose line. Both in a depressurised and pressurised state or when bent (e.g. layer separation, bubble formation, pinching, bends).
- Leak points.
- Damage or deformation of the hose assembly (sealing function restricted); minor surface damage is not a reason for replacement
- Movement of the hose out of the assembly.
- Corrosion of assembly, reducing the function and tightness.
- Installation requirements not complied with.
- Life span of 6 years has been exceeded.
- → The date of manufacture of the hydraulic hose line on the assembly is decisive for determining these six years. If the date of manufacture on the assembly is "2004", then the hose should not be used beyond February 2010. See also "Labelling of hydraulic hose lines", page 50



12.9.4 Installation and removal of hydraulic hose lines



When installing and removing hydraulic hose lines, always observe the following information:

- Only use original AMAZONE hydraulic hose lines.
- Ensure cleanliness.
- Always install the hydraulic hose lines to ensure the following in all operational positions
 - o There is no tension, apart from the hose's own weight.
 - o There is no possibility of jolting on short lengths.
 - Outer mechanical influences on the hydraulic hose lines are avoided.

Use appropriate arrangements and fixings to prevent abrasion of the hydraulic hose lines by components or from rubbing against one another. If necessary, secure hydraulic hose lines using protective covers. Cover sharp-edged components.

- o The approved bending radii may not be exceeded.
- When connecting a hydraulic hose line to moving parts, the hose length must be appropriate so that the smallest approved bending radius is not undershot over the whole area of movement and/or the hydraulic hose line is not overtensioned.
- Fix the hydraulic hose lines at the specified fixing points. There, avoid hose clips, which impair the natural movement and length changes of the hose.
- The coating of hydraulic hose lines is not permitted.

12.9.5 Checking the hydraulic fluid filter

Hydraulic fluid filter (Fig. 71/1) with contamination indicator (Fig. 71/2):

• Green Filter fully functional

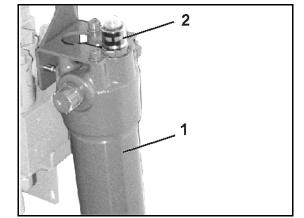
Red Replace filter

To remove the filter, twist off the filter cover and remove the filter.



WARNING

Beforehand, depressurise the hydraulic system.



129

Fig. 71

After replacing the filter, press the contamination indicator back into place.

→ Green ring again visible.



12.10 Upper and lower link pins



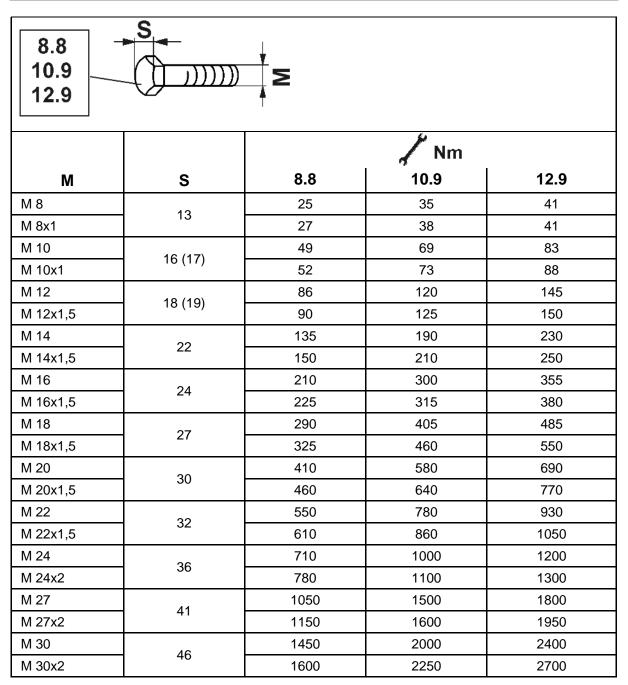
WARNING

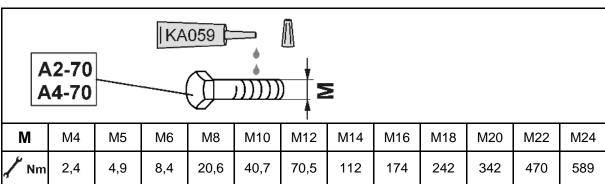
Risk of contusions, catching, and knocks when the machine is unexpectedly released from the tractor!

Check the upper and lower link pins for visible damage each time you couple the machine. Replace the upper and lower link pins in the event of clearly visible wear.



12.11 Screw tightening torques







Coated bolts have different tightening torques.

Observe the specific data for tightening torques in the maintenance section.



13 Hydraulic diagram

ZA-V Hydro

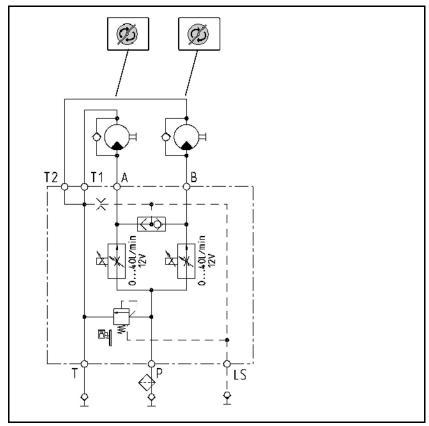


Fig. 72





AMAZONEN-WERKE H. DREYER GmbH & Co. KG

Postfach 51 Tel.: + 49 (0) 5405 501-0
D-49202 Hasbergen-Gaste e-mail: amazone@amazone.de
Germany http:// www.amazone.de

Plants: D-27794 Hude • D-04249 Leipzig • F-57602 Forbach Branches in England and France

Manufacturers of mineral fertiliser spreaders, field sprayers, seed drills, soil cultivation machines, and communal units